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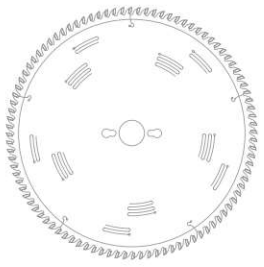
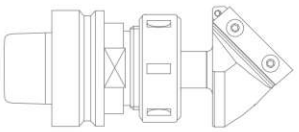
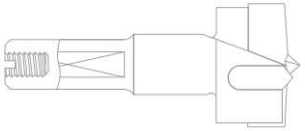
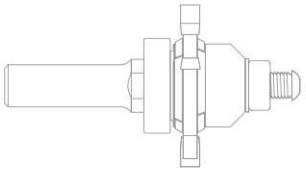
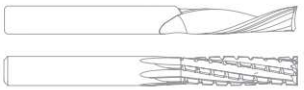
Darbagaldi & Instrumenti











Featured **New Products**

Dimar has developed new tool technologies designed to offer outstanding solutions for a range of CNC applications.

NEW

TOP™X Your Choice of Excellenc

The new line of table saw blades for Superior Cutting Performance, Extended Life and Extremely Low Noise

New Body Design- Anti Vibration slots for low noise

New Standards of Quality levels:

Premium Dimar Premium Carbide grade for extended life span.

Classic Dimar High Carbide grade

Application: MDF, Chipboard and Plywood.

Page 22

NEW

Rocket 1.0

Three- Flutes straight router bit for Nesting CNC operations.

Unique design for superior performance and state-of the art cutting results. Outstanding feed rate, Small Diameter Cut for ultimate material utilization, Significant dust load reduction.

Application: Laminated and Pre- Laminated boards

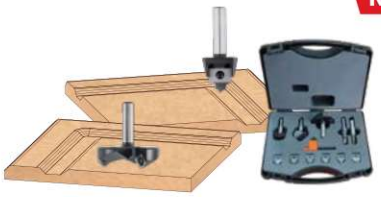
Page 64, 65

NEW

Professional CNC Kit

The ideal tools kit for cabinet doors fronts.

Allows versatile solutions for CNC operations such as Nesting, Rebating, Grooving and Profiling.



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NEW

Round Over Point Cutting

Expanding our tool range to fit market demands, we've added a special round over center point cutting with replaceable knives.

Application: For manual routing and CNC operation on man-made wood board, plastic, solid surfaces, hard wood and soft wood.

Page 97

NEW

Small Adjustable Chamfer Cutter

Clever adaptation of one of our most popular tools, now for smaller CNC machines or manual routers working in smaller sizes.

Application: For all types of wood. Adjustable angle from 90° to -45° in a step of 7.5°. For diameters, less than 48 mm.

Page 85

NEW

Diamond Tools (PCD)

Dimar now offers our customers a selection of PCD tools for operations that require high durability, long-life cutting quality and reliability. We also provide expert custom- made PCD solutions and prototyping services - according to customer requirements.

Application: For CNC operation on man-made wood board, plastic, solid surfaces, hard wood and soft wood.

Page 14, 56, 132

NEW

Composite Materials

Dimar recognizes the challenges of machining composite materials and has developed a group of tools that offer clean-cut solutions for these demanding materials.

Multi Flute Tool Design
- Ideal for thin composite materials, reduces delamination risks.
- Significantly increases tool life and finished part quality.

Part Penetration
- Special tool-end geometry allows penetration of the part the moment it begins operating.
- Multiple tool flutes limit chip out-flow during initial penetration, using a spiral motion.

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Saw Blades

TBOX
Darbagaldi & Instrumenti

Offering a comprehensive range of quality saw blades for all industrial applications has established Dimar as a global leader in this field. Our saw blades feature the following important characteristics:

- Advanced grades of carbide best suited to cutting requirements
- Manufacture by fully automated, high-precision grinding machines
- Unique technology to ensure superior straightening, balancing and tension
- Special micro-coating applied by electrostatic processing
- Selected saw blades are offered using Polycrystalline Diamond (PCD) tool technology, for ultra-hard-wearing, long-life cutting quality and reliability

Dimar saw blades deliver optimum performance, superior cutting and proven prolonged tool life.

Saw Blades INDEX


Solid Wood Along the Grain


Solid Wood Across the Grain


Solid Wood Miter Joint


Particle & Laminate Board

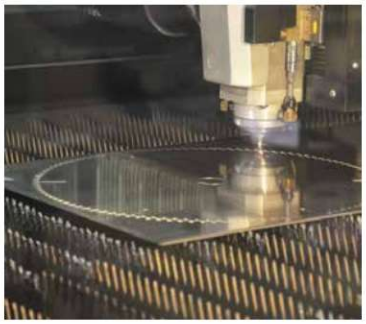

Panel Sizing Machines


Scoring Saws


Cutting Profile & Bars

Saw Blades

Technical Information



Dimar is proud to introduce a complete range of carbide tipped sawblades manufactured to the highest possible standards of precision. Our blades are utilized in the most demanding applications for woodworking, plastic and nonferrous materials. The blades are produced in a highly-automated, state-of-the-art facility. Engineered with oversized, sub-micron carbide tips, our blades provide extended life and optimal performance required by the most demanding industrial user.

Products are sold worldwide under the Dimar brand as well as to leading OEM companies. Building on our cumulative experience since 1960 has allowed us to develop a supply chain that meets the needs of local markets as well as the demands of large global organizations. Our reputation is based on manufacturing high quality industrial products, delivering real solutions to the market and offering outstanding customer service.

Dimar manufactures a comprehensive line of sawblades suitable for machines within a wide range of industrial applications. Our production processes utilize the most advanced technology available. Raw materials are of the highest possible grades, procured from recognized global suppliers.

Important Features of the Dimar Saw Blade Range:

Highest Quality Steel: Premium steel supplied by leading European producers with superior alloys specifically optimized for use as saw bodies.

Laser Cutting: All Dimar sawblades are exclusively cut by laser for the highest possible precision on critical dimensions.

Expansion Slots: Optimal design of expansion slots are laser cut to reduce distortion resulting from heat and centrifugal forces. Our expansion slots are specifically designed to control noise caused by air turbulence during high speed rotation of the blade.

Arbor Holes: The central bore has a tight tolerance following DIN norm for H7 precision. Surface finish is controlled by a unique machining process resulting in an exceptional fit for high concentricity when mounted on the saw arbor. The chamfered edge provides smooth installation without damaging the saw body.

Copper Plugs: Many of our standard blades have copper plugs used to fill the expansion slot base hole, to further reduce vibration and noise.

Saw Blades

Saw Blades

Technical Information

Advanced Carbide: Dimar utilizes only the highest quality virgin carbide produced in Europe. Grades are of either Micro-grain, Sub-Micron or Nano-grain sizes, to provide the ultimate longevity of the cutting edge, significantly increasing life cycle. Specific grades are perfectly matched to the cutting requirements for each application.

Precision Surface Grinding: All saw bodies are rotary surface ground to exacting tolerances for thickness and flatness.

Carbide Brazing: Our brazing process is fully automated with temperature controlled machinery using a tri-metal (silver-copper-silver) shim for added shock resistance. The automated process allows the carbide to be heated and cooled without changing the metallurgical properties thus enhancing the performance of the saw blades.

Sharpening: Our state-of-the-art grinding machinery is fully automated with robotic material handling for the highest possible accuracy in a cost-effective environment. We utilize customized diamond grinding wheels to maintain strict tolerances and a superior surface finish which guarantees the cutting quality.

Tension: Dimar utilizes a unique proprietary process to achieve the ultimate in saw body tensioning. Our blades receive individual inspection for tension, flatness and run-out resulting in a blade that performs perfectly out of the box, every time.

Balancing: In addition to our unique tensioning process, each blade produced by Dimar is balanced to further eliminate vibrations that can affect performance and cause premature wear.

Tooth Configurations: A variety of tooth geometry is offered for performance optimization in each application.

Coatings: Dimar has developed an exclusive electrostatic coating process, DCOAT, that provides a thin yet strong layer of protection with a uniform thickness, over the entire saw body and teeth. This special coating process guards against rust and resin while also offering heat resistance. Reduced friction during operation results in longer cutting runs under reduced power consumption.
The DCOAT process is environmentally friendly and free from harmful chemicals.

*Upon customer request, Dimar can also provide distinctive surface coatings in a range of colors.

Laser Engraving: This is the final step in the process, following Quality Control. All pertinent information and part identification is clearly and permanently marked on the saw body by laser engraving.

Features that make a superior product:

- Outstanding cut quality and surface finish
- Extended blade life over repeated sharpening
- Minimum vibration and noise characteristics
- Exceptional price-to-performance ratio

Solid Wood Along the Grain
Solid Wood Across the Grain
Solid Wood Miter Joint
Particle & Laminate Board
Panel Sizing Machines
Scoring Saws
Cutting Profile & Bars

SELECTION GUIDE

Wood Cutting Quality → Fine							Plastic		Solid Surface	Non Ferrous Metal	Steel
Man-Made Boards		Laminate Boards									
Plywood/ Chip Board	MDF	Melamine	Veneer	Miter Cut/ Thin Kerf	Scoring Saw		Thermoplastic	Thermoset	Sheets	Rods, Bars & Profiles	Thin Wall Profiles
ATB TCG HG	TCG	TCG HG	ATB HG	ATB TCG	CONICAL ATB		ATB COMBINATION HG	TCG HG	TCG	TCG	ATB
16-12 mm	12-9 mm	12-9 mm	12-9 mm	16-13 mm			24-16 mm	12-9 mm	12-9 mm	12-9 mm	16-12 mm
60T	80T	80T	80T	80T			48T	80T	80T	60T	60T
72T	96T	96T	96T	96T			48T	96T	96T	72T	72T
8T4	108T	108T	108T	108T			54T	108T	108T	84T	84T
96T	120T	120T	120T	120T			60T	120T	120T	96T	96T
10°	10°	10°, 5°	10°, 5°, -6°	10°, 5°			20°	10°	10°, 5°	5°	0°
MCD Page 32		MFS Page 26	MFW Page 24	MFSD Page 29			MEC Page 331	MFW Page 330	MFS Page 26	MFTA Page 353	
MES Page 26		MED Page 32	MED Page 32	MFWD Page 20			MED Page 329	MFS Page 26			
MED Page 32		MFWTN Page 25					DFCC Page 331	MED Page 329			
MEW Page 24											
DEW Page 25		DFWTN Page 25									
DES Page 27	BFS Page 27	DFS Page 27	DFW Page 25		DVF Page 34			DFCC Page 331	DFS Page 27		
	BES Page 27	DFSQ Page 28			DVK Page 34						
		D-Leader X Page 22	D-Leader X Page 23								
	PANEL SIZING Page 30	PANEL SIZING Page 30									
-6°		-6°		0°, -6°			-6°	-2°		-6°	0°
MCDN MEDN Page 32				MFSO Page 29 / DFWTN MFWTN Page 25			MEDN Page 329	MFUP Page 330		MFSAN Page 36 352	MEZB MFZB Page 353

Saw Blades

Technical Information

DMAX *Panel Sizing Blades*

DMAX panel sizing blades yield optimum performance, utilizing advanced geometries to achieve exceptionally clean cuts and extended blade life.

Features include:

- Nano-size carbide grades for maximum cutting cycle
- Crisp, sharp cutting edges for precision grinding
- Heavier gauge body for high stability in the cut
- 10.5 mm carbide tips for prolonged life and more service cycles

DMAX *Scoring Blades*

DMAX scoring blades, used in various applications are available in three types:

- DVF Type: Straight grinding, long lasting carbide and kerf, adjusted by precision spacers.
- DVK Type: Conical grinding, long lasting carbide and kerf, adjusted by projection above the table.
- **D-Leader** Type: A unique patented scoring saw blade for quick adjustments

using a scale from 2.8mm to 3.6mm. Adjustments can be made while the blade remains mounted on the machine. D-Leader is available in 120mm or 125mm diameters, with either a 20mm or 25mm bore.

DVF

DVK

TBOX
Darbagaldi & Instrumenti

Saw Blades

Technical Information

The Ultimate Saw blade

Under the DMAX brand, we have developed a superior family of products for maximum longevity when cutting man-made materials such as Plywood, Melamine and MDF. Unique properties of the DMAX saw blade include:

Ultrafine-grain Carbide: With significantly higher hardness Ultrafine-grain carbide provides the highest possible tool life and wear resistance, especially for laminated materials. The surface of each tooth is precision ground to the highest finishing standards to ensure a sharp cutting edge.

Precision Saw Body:

- High precision body balanced to G6.3, to minimize vibration and provide a smooth cut.
- Exclusive straightening process developed by Dimar engineers
- Fully automated production results in a perfect blade every time
- Blades are further tension adjusted for sawing man-made materials and exotic woods.

Carbides & Grinding: Using micro grain carbides for superior wear resistance, we achieve the highest level of saw tooth surface quality, to ensure maximum sharpness of the cutting edge.

DTOP is a specialized product range under the DMAX brand specifically designed for sawing melamine boards; delivering an exceptionally clean cut in melamine material. It features special expansion slots, filled with thermal-plastic polyurethane, to significantly reduce noise and vibration.

Long Life Blades

DMAX+ long life saw blades are used for cutting MDF, HDF (coated/uncoated) as well as high quality clean chipboard. Teeth are produced from special ultrafine-grain quality carbide for extreme durability against erosion working with these materials. DMAX+ is intended for use with table saws and panel sizing machines. Straightening is maintained long term as a result of a unique straightening method which does not alter the structure of the saw body. Static balancing increases stability to best preserve machine bearings.

DIMAR | FLURY SYSTEMS

TBOX
Darbagaldi & Instrumenti

1 Carbide Type	2 Pitch (mm)	3 Grinding Shape	4.&5 Additional Parameters
B Hard	A= 32-44	S TCG	G = Chip Limiter
		W ATB	P = Plastic
	B= 23-28	F Flat	Q = Quiet
D Hardness		D HG	N = Negative Hhook Angle
	C= 16-20	U TCG for Plastic	T = Thick Body /Thick Booth
		Z ATB for Steel	M = Wiper
	E= 13-15	C Combination	O = 0° Hook Angle
		H TCG for Milling	D = Thin Body and Kerf
M Normal	F= 9-11	T AT-TCG	A = Made to Cut Aluminum
V		K Conical	B = Made to Cut Steel
V		F ATB	

	1 Carbide Type	2 Pitch	3 Grinding Shape	4.&5 Additional Parameters
DMAX	BFS	B	F	S	
	BEST	B	E	S	T
	DCST	D	C	S	T
	DEW	D	E	W	
	DES	D	E	S	
	DEST	D	E	S	T
	DFCC	D	F	CC	
	DFS	D	F	S	
	DFW DTOP	D	F	W	
	DFSQ	D	F	S	Q
	DSW	D	S	W	
	DVF	D	V	F	
	DVK	D	V	K	
	MAF	M	A	F	
	MAFT	M	A	F	T
	MAFG	M	A	F	G
	MAFGM	M	A	F	G+M
	MAFM	M	A	F	M
	MAWO	M	A	W	O
	MASAN	M	A	S	AN
	MBW	M	B	W	
	MBWO	M	B	W	O
	MCC	M	C	C	
	MCD	M	C	D	
	MCDN	M	C	D	N
	MCE	M	C	E	
	MCS	M	C	S	
	MCW	M	C	W	
	MCWD	M	C	W	D
	MCTA	M	C	T	A
	MCZB	M	C	Z	B
	MED	M	E	D	
	MEDN	M	E	D	N
	MEHAN	M	E	H	AN
	MES	M	E	S	
	META	M	E	T	A
	MEW	M	E	W	
	MEZB	M	E	Z	B
	MFHAN	M	F	H	AN
	MFS	M	F	S	
	MFSAN	M	F	S	AN
	MFSD	M	F	S	D
	MFSO	M	F	S	O
	MFTA	M	F	T	A
	MFUP	M	F	U	P
	MFW	M	F	W	
	MFWD	M	F	W	D
	MFWTN	M	F	W	TN
	MFZB	M	F	Z	B
	MFHAN	M	F	H	AN

DIMAR SAW BLADES

Cutting Application			Rough ←		General Purpose	
			Rip	Cross Cut	Glue Line/ Cross Cut	Plywood
Grinding Type			FLAT	ATB	ATB	COMBINATION TCG
Required Pitch for the Application (Pitch (mm))			47-31 mm	31-24 mm	24-16 mm	
Popular Saw Blades Teeth Count Per Saw Diameter	Diameter	250	20T	30T	48T	
		300	24T	36T	60T	
		350	28T	42T	54T	
		400	28T	48T	60T	
Table Saw	Hook Angle		18, 20°	15°	10° 15°	
	Quality Group	STD	MAF Page 17	MBW Page 21	MCW Page 21	
			MAFT Page 17		MCWD Page 20	
			MAFG Page 18		MEC Page 28	
			MAFGM Page 18		MCS Page 26	
			MAFM Page 19		DFCC Page 20	
		DMAX				
	Q. Group	DMAX				
Radial Arm Saw	Hook Angle			0°	-6°	
	Q. Group	STD		MAWO Page 19 MBWO		

Saw Blades

Technical Information

The Ultimate Saw blade

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Precision Saw Body:

- High precision body balanced to G6.3, to minimize vibration and provide a smooth cut.
- Exclusive straightening process developed by Dimar engineers
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Long Life Blades

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Saw Blades

Saw Blades

Technical Information

Panel Sizing Blades

DMAX panel sizing blades yield optimum performance, utilizing advanced geometries to achieve exceptionally clean cuts and extended blade life.

Features include:

- Nano-size carbide grades for maximum cutting cycle
- Crisp, sharp cutting edges for precision grinding
- Heavier gauge body for high stability in the cut
- 10.5 mm carbide tips for prolonged life and more service cycles

Scoring Blades

DMAX scoring blades, used in various applications are available in three types:

- **DVF** Type: Straight grinding, long lasting carbide and kerf, adjusted by precision spacers.
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using a scale from 2.8mm to 3.6mm. Adjustments can be made while the blade remains mounted on the machine. D-Leader is available in 120mm or 125mm diameters, with either a 20mm or 25mm bore.

DVF

DVK

D-LEADER

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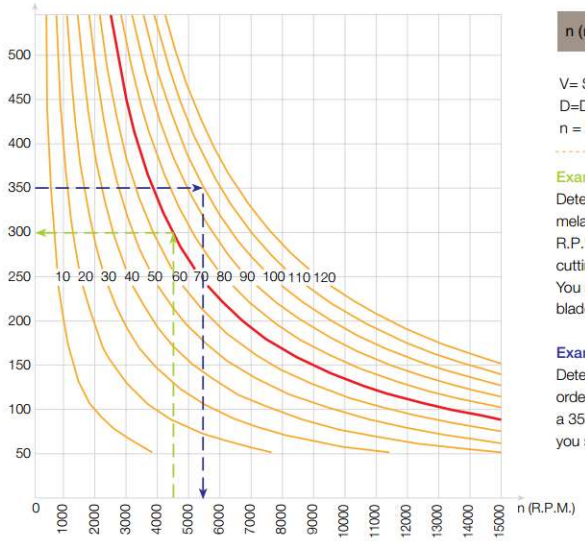
Saw Blades

Technical Information

Material			Cutting Direction	Cutting Speed (m/sec
	Natural wood	Soft Wood	along across	60 -100 61 -100
		Hard Wood	along across	62 -100 63 -100
		Veneers	along across	64 -100 65 -100
	Boards	Plywoods		50 -80
		MDF		60 -100
		Particle Board With PVC Coating		60 -80
		Particle Board with Melamine Coating		61 -80
		Particle Board with Veneer Coating		62 -80
		High Pressure Laminated Particle Board		63 -80
		Soft Fiber Board		70 -100
	Plastic	Cemented Bonded Board		50 -80
		Hard Paper / Hard Fiber		45 -70
		Duroplastic Board, Corian		15 -50
		High Pressure Laminated Bakelite		30 -70
		Thermoplastic Profiles		50 -80
	Aluminum	Aluminum Profiles		40 -70

Determining Saw Blade Diameter or R.P.M.



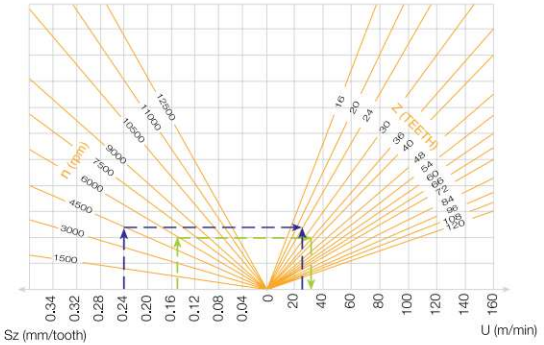
$$n\ (rpm) = \frac{1000 \cdot 60 \cdot V}{\pi \cdot D}$$

V= Speed $\frac{M}{sec}$
D=Diameter mm
n = Spindle R.P.M.

Example 1:
Determining the saw diameter to cut melamine coated chipboard with a 4500 R.P.M. diameter saw blade with 70 m/s cutting speed.
You should use a 300mm diameter saw blade.

Example 2:
Determining the r.p.m. to the machinery in order to cut at a speed of 100m/sec with a 350m saw.
you should work with 5,500 R.P.M.

Determining Number of Teeth / Finding Feed Rate



Example 1:
Determining Feed Rate
Solid wood - chip size 0.15
r.p.m. - 6000
Number of teeth - 36
You should use Feed Rate - 32m/min

Example 2:
Determining number of teeth
Solid wood - chip size 0.24
r.p.m. - 4500
Feed - 22m/min
Therefore the number of teeth - 24

Recommended Feed Rates Sz (mm/tooth)

Meterial	
Solid wood	0.10 - 0.20
Chipboard and plywood	0.05 - 0.25
Boards with plastic lamination	0.03 - 0.06
Boards veneered on both sides	0.03 - 0.08
Hardboard	0.03 - 0.08
Duroplastic boards	0.02 - 0.05
Thermoplastic boards	0.05 - 0.08

Saw Blade Flanges

Saw Blade Diameter	30mm	40mm	60mm	80mm	100mm	120mm	150mm
180 = <190	50/40	80/60	80/60	-	-	-	-
190 = <300	80/60	80/60	80/60	120/90	140/110	-	-
300 = <400	120/90	120/90	120/90	120/90	140/110	160/130	200/160
400 = <450	120/90	120/90	120/90	140/110	140/110	160/130	200/160
450 = <550	140/110	140/110	140/110	140/110	140/110	160/130	200/160
550 = <630	160/130	160/130	160/130	160/130	160/130	160/130	200/160
630 = <800	200/160	200/160	200/160	200/160	200/160	200/160	200/160

The size of the flange is determined by the saw blade diameter and bore diameter

Saw Blades

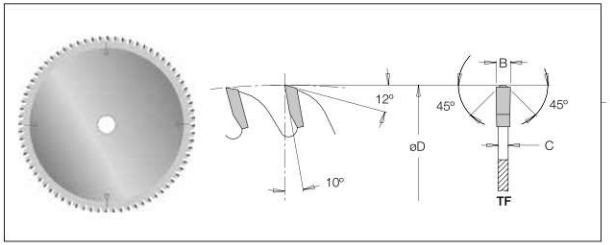
PCD

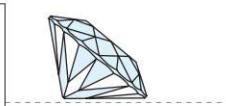
PCD - Saw Blades TF

NEW

Properties: High efficiency cutting saw blade. Diamond height H=4.0mm. For stationary, portable and CNC machines.

Application: Suitable for homogeneous, abrasive materials such as Trespa, Max, Corian, plastics, MDF, chipboard, etc.





øD	Teeth	Code No.		B	H	From	ød
250	60	2715.251.30	■	3.2	4	TF	30
300	60	2715.301.31	■	3.2	4	TF	30
	72	2715.301.30	■	3.2	4	TF	30
	96	2715.303.30	■	3.2	4	TF	30
350	84	2715.350.30	■	3.5	4	TF	30
	108	2715.351.30	■	3.5	4	TF	30

■ Available upon request

TBOX Darbagaldi & Instrumenti

Saw Blades

Saw Blades

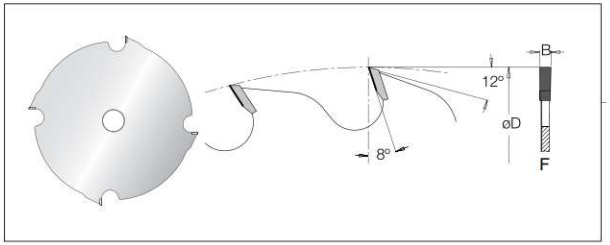
PCD

PCD - Saw Blades for Portable Machines

NEW

Properties: High efficiency saw blade. Diamond height H=4.0mm. For portable machines.

Application: Suitable for homogeneous, abrasive materials such as Trespa, Max, Corian, plastics, MDF, chipboard, etc.



øD	Teeth	Code No.		B	H	From	ød
160	4	2814.160.20	■	2.4	4	F	20
	8	2814.160.21	■	2.4	4	F	20
190	4	2814.190.20	■	2.4	4	F	20
	4	2814.190.30	■	2.4	4	F	30
	8	2814.190.21	■	2.4	4	F	20
	8	2814.190.31	■	2.4	4	F	30
216	8	2814.216.31	■	2.4	4	F	30
250	6	2814.250.30	■	2.4	4	F	30
	12	2814.250.31	■	2.4	4	F	30

■ Available upon request

Solid Wood Along the Grain
Solid Wood Across the Grain
Solid Wood Miter Joint
Particle & Laminate Board
Panel Sizing Machines
Scoring Saws
Cutting Profile & Bars

TBOX Darbagaldi & Instrumenti

Saw Blades

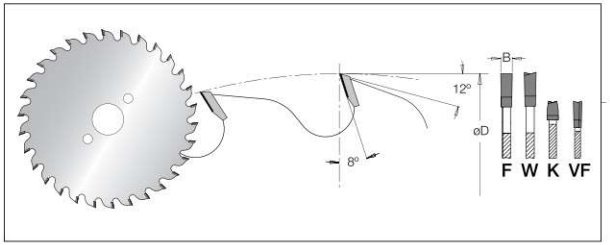
PCD

PCD - Scoring Saw Blades

NEW

Properties: Scoring saw blade. Diamond height H=4.0mm. For stationary sawing machines with scoring unit.

Application: Suitable for homogeneous, abrasive materials such as Trespa, Max, Corian, plastics, MDF, chipboard, etc.



øD	Teeth	Code No.	B	ød	From	H	
120	18	2833.120.22 ■	3.35	22	F	4	Altendorf / Martin
125	18	2833.125.22 ■	3.35	22	F	4	Altendorf / Martin
120	24	2833.120.20 ■	3.1 - 4.3	20	K	4	SCM / Maka / Holzer
125	24	2833.125.20 ■	3.1 - 4.3	20	K	4	SCM / Maka / Holzer
120	12+12	2832.120.20 ■	2.8 - 3.6	20	VF	4	SCM / Maka / Holzer
125	12+12	2832.125.22 ■	2.8 - 3.6	22	VF	4	Altendorf / Martin
	24	2833.125.45 ■	4.4 - 5.2	45	K	4	Giben / Mayer / Homag
180	24	2833.180.30 ■	4.4 - 5.2	30	K	4	Panhans
	36	2833.180.45 ■	4.8 - 5.6	45	K	4	Holzma
200	36	2833.200.20 ■	4.4 - 5.2	20	K	4	Schelling
	36	2833.200.45 ■	4.4 - 5.2	45	K	4	Holzma / Homag
	36	2833.201.45 ■	4.8 - 5.6	45	K	4	Holzma / Homag
	36	2833.202.45 ■	5.8 - 6.6	45	K	4	Holzma

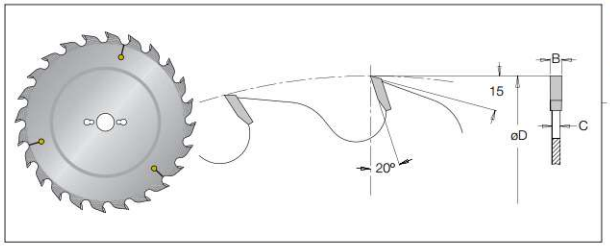
■ Available upon request

Solid Wood Along the Grain
Solid Wood Across the Grain
Solid Wood Miter Joint
Particle & Laminate Board
Panel Sizing Machines
Scoring Saws
Cutting Profile & Bars

Saw Blades

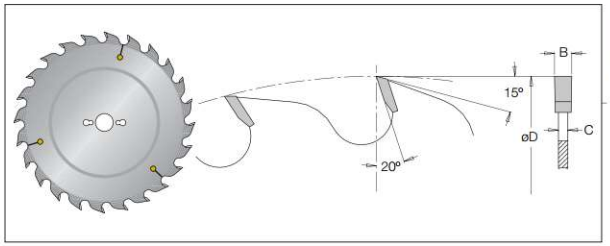
Solid Wood Along the Grain

Standard Ripping Saw Blade, MAF



øD	Teeth	Code No.	B	c	n	m/min	ød
250	20	90100306	3.2	2.2	4500-7600	14-23	30
	24	90100406	3.2	2.2	4500-7600	16-27	30
300	24	90100506	3.2	2.2	3800-6300	14-23	30
	24	90100500	3.2	2.2	3800-6300	17-28	70
	30	90100606	3.2	2.2	3800-6300	17-28	30
350	28	90100706	3.5	2.5	3200-5400	13-23	30
400	32	90100806	3.5	2.5	2800-4500	13-22	30
450	32	90100846	4.0	2.8	2500-4000	12-19	30
500	36	90100856	4.4	3.0	2200-3500	12-19	30

Heavy Duty Saw Blade, MAFT



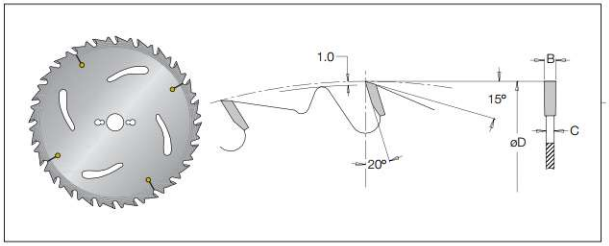
øD	Teeth	Code No.	B	c	n	m/min	ød
300	24	90120306	4.4	2.8	3800-6300	14-23	30
350	28	90120506	4.4	2.8	3200-5400	13-23	30
400	32	90121106	4.0	3.0	2800-4500	13-22	30
	32	90120906	4.4	3.0	2800-4500	13-22	30

Solid Wood Along the Grain
Solid Wood Across the Grain
Solid Wood Miter Joint
Particle & Laminate Board
Panel Sizing Machines
Scoring Saws
Cutting Profile & Bars

Saw Blades

Solid Wood Along the Grain

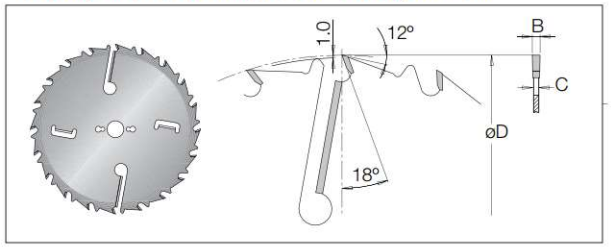
Euro rip with cooling slots & anti- kickback Saw Blade, MAFG



øD	Teeth	Code No.	B	c	⌔	n	m/min	ød
250	20	90100906	3.2	2.2	-	4500-7600	14-23	30
	24	90100956	3.2	2.2	-	4500-7600	16-27	30
300	24	90101006	3.2	2.2	-	3800-6300	14-23	30
	24	90101000	3.2	2.2	2/20x6	3800-6300	14-23	70
	28	90101046	3.2	2.2	-	3800-6300	16-26	30
	28	90101040	3.2	2.2	2/20x6	3800-6300	16-26	70
350	28	90101106	3.5	2.5	-	3200-5400	13-23	30
	32	90101136	3.5	2.5	-	3200-5400	15-26	30
400	18	90101146 ■	3.5	2.5	-	2800-4500	8-12	30
	28	90101156	3.5	2.5	-	2800-4500	12-19	30
450	40	90101166	4.0	2.8	-	2500-4000	15-24	30
500	44	90101186	4.4	3.0	-	2200-3500	15-23	30

■ Available upon request

Multi Rip with chip limiters Saw Blade, MAFGM



øD	Teeth	Code No.	B	c	n	m/min	ød
300	20+2+2	90400356 ■	3.2	2.2	3800-6300	11-19	30
350	24+2+2	90400556	3.5	2.5	3200-5400	12-19	30

■ Available upon request

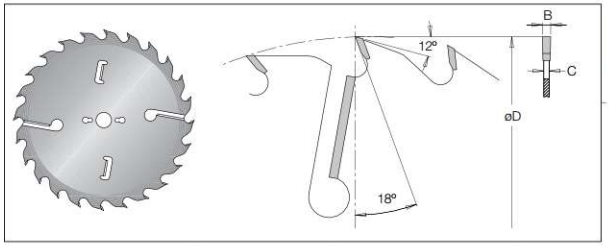
⚠ With rakers to prevent the wood from making contact with the saw body.

Saw Blades

Saw Blades

Solid Wood Along the Grain

Multi Rip Saw Blade, MAFM

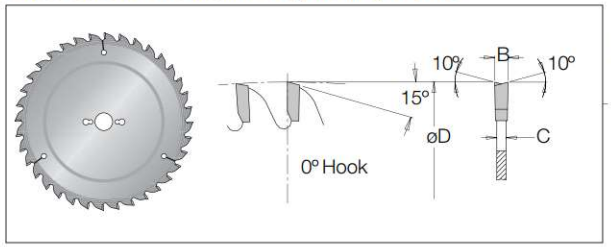


øD	Teeth	Code No.	B	c	⌔	n	m/min	ød
250	18+2	90400106 ■	3.2	2.2		4500-7600	12-21	30
	18+2	90400100 ■	3.2	2.2	4/20x5	4500-7600	12-21	70
300	20+2+2	90400306	3.2	2.2	-	3800-6300	11-19	30
	20+2+2	90400300	3.2	2.2	2/20x5	3800-6300	11-19	70
350	24+2+2	90400506	3.5	2.5	-	3200-5400	12-19	30
	24+2+2	90400500	3.5	2.5	2/20x5	3200-5400	12-19	70

■ Available upon request

⚠ Wet and dry wood.
With rakers to prevent the wood from making contact with the saw body.

Cross Cut Saw Blade, MAWO, MBWO, MCWO



øD	Teeth	Code No.	B	c	n	m/min	ød
250	24	90801106	3.4	2.4	4500-7600	16-27	30
	42	90801206 ■	3.4	2.4	4500-7600	28-48	30
300	36	90801306	3.8	2.8	3800-6300	21-34	30
350	42	90801506	4.2	2.8	3200-5400	20-34	30
400	48	90801706	4.2	3.0	2800-4500	20-32	30

■ Available upon request

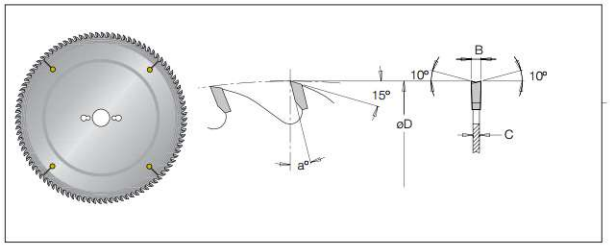
⚠ Meant for over arm machine.

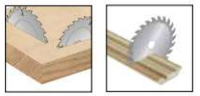
Solid Wood Along the Grain
Solid Wood Across the Grain
Solid Wood Miter Joint
Particle & Laminate Board
Panel Sizing Machines
Scoring Saws
Cutting Profile & Bars

Saw Blades

Solid Wood Miter Joint

Thin Kerf Trim & Cross Cut Saw Blade, MCWD, MFWD

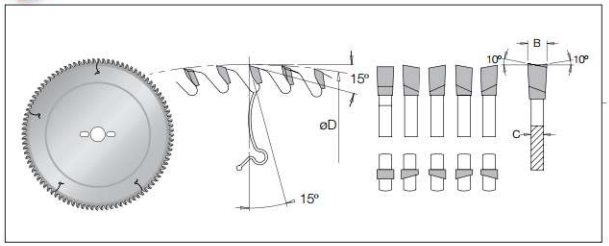


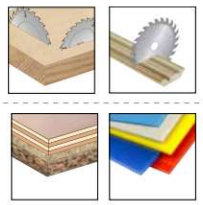


øD	Teeth	Code No.	B	c	a°	n	m/min	ød	
150	24	90130106	2.3	1.6	15°	7600-12000	27-43	30	MCWD
180	30	90130206	2.3	1.6	15°	6300-10000	28-45	30	MCWD
200	34	90130306	2.3	1.6	15°	5700-9000	29-46	30	MCWD
200	64	90131406	2.3	1.6	10°	4700-7600	51-83	30	MFWD
	80	90131476	2.2	1.6	5°	4700-7600	64-103	30	MFWD
230	34	90130406 ■	2.3	1.6	15°	4900-8300	25-42	30	MCWD
250	40	90130506	2.3	1.6	15°	4500-7600	27-46	30	MCWD
	80	90131606	2.3	1.6	10°	3800-6100	52-83	30	MEWD
	100	90131676	2.3	1.6	5°	3800-6100	65-104	30	MFWD
300	48	90130606	2.3	1.6	15°	3800-6300	27-45	30	MCWD
300	96	90131706	2.3	1.6	10°	3100-5000	51-82	30	MFWD
350	54	90130706	2.3	1.6	15°	3200-5400	26-44	30	MCWD
350	108	90131806	2.3	1.6	10°	2700-4300	50-79	30	MFWD
380	48	90130806	2.7	2.0	15°	3000-5000	22-36	30	MCWD
380	100	90131906 ■	2.7	2.0	10°	2500-4000	43-68	30	MFWD

■ Available upon request

DMAX Trimming & Cross Cut for Hard & Exotic Wood Saw Blade, DFCC





øD	Teeth	Code No.	B	c	n	m/min	ød
300	100	96035306	3.0	2.2	3800-6300	27-45	30

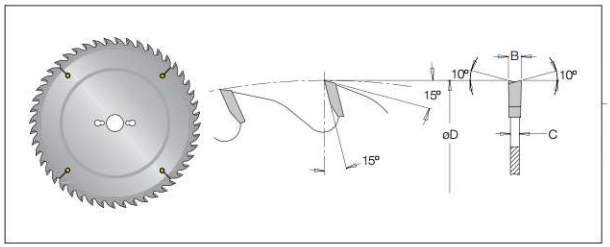
Saw Blades

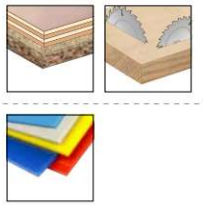
Solid Wood Along the Grain
Solid Wood Across the Grain
Solid Wood Miter Joint
Particle & Laminate Board
Panel Sizing Machines
Scoring Saws
Cutting Profile & Bars

Saw Blades

Solid Wood Miter Joint

General purpose Trim & Cross- cut Saw Blade, MAW, MBW, MCW





øD	Teeth	Code No.	B	c	n	m/min	ød	
125	24	90102103	3.0	2.0	Max 4,500		20	MCW
132	20	90101223	2.6	1.6	Max 4,500		20	MCW
150	24	90102206	3.0	2.0	6300-10100	26-41	30	MCW
160	24	9010221E	2.6	1.6	6300-10100	26-41	16	MCW
165	18	90101203	2.8	1.8	6300-10100	26-41	20	MBW
170	24	90102223 ■	2.6	1.6	5300-8400	26-41	20	MBW
180	24	90101306	3.0	2.0	5300-8400	23-38	30	MDW
	30	90102306	3.0	2.0	5300-8400	27-43	30	MCW
184	24	9010131E	2.8	1.8	5300-8400	26-41	16	MBW
	30	9010232E	2.8	1.8	5300-8400	26-41	16	MCW
190	24	90101333	2.8	1.8	5300-8400	26-41	20	MBW
	36	90102353	2.8	1.8	5300-8400	26-41	20	MCW
200	24	90101406	3.0	2.0	4700-7600	21-32	30	MBW
	34	90102406	3.0	2.0	4700-7600	27-44	30	MCW
210	24	90101416	2.8	1.8	4700-7600	26-41	30	MBW
	34	90102416	2.8	1.8	4700-7600	26-41	30	MCW
216	24	90101426	2.8	1.8	4700-7600	26-41	30	MBW
220	24	90101456 ■	3.0	2.0	5200-8500	19-31	30	MBW
	34	90102436	3.0	2.0	4500-7600	25-40	30	MCW
230	24	90101506	3.0	2.0	4300-6900	26-41	30	MBW
	40	90102506	3.0	2.0	4300-6900	26-41	30	MCW
250	30	90101606	3.2	2.2	3800-6100	20-34	30	MBW
	40	90102606	3.2	2.2	3800-6100	26-41	30	MCW
	48	90102636	3.2	2.2	3800-6100	31-50	30	MCW
300	36	90101706	3.2	2.2	3800-6300	21-34	30	MBW
	48	90102706	3.2	2.2	3100-5000	25-41	30	MCW
350	36	90101796	3.5	2.5	3200-5400	17-29	30	MBW
	42	90101806	3.5	2.5	3200-5400	20-34	30	MBW
	54	90102806	3.5	2.5	4300-2700	39-25	30	MCW
400	48	90101906	3.5	2.5	4500-2800	32-20	30	MBW
	60	90102906	3.5	2.5	3800-2300	39-23	30	MCW
450	54	90102006	4.0	2.8	4000-2500	32-20	30	MBW
	66	90103006	4.0	2.8	3300-2100	37-24	30	MCW
500	60	90102056	4.4	3.0	3500-2200	32-20	30	MBW
	72	90103206	4.4	3.0	3000-1900	37-23	30	MCW

■ Available upon request

Saw Blades

Particle & Laminate Board

NEW

TOP™ X

YOUR CHOICE OF EXCELLENCE

Superior Cutting Performance

Extended Life

Extremely Low Noise

New Standards of Quality Levels

Premium
Dimar Premium Carbide grade for **extended life span**

Classic
Dimar High Quality Carbide grade

Superior Finish Top & Bottom
MDF, Chipboard, Plywood

New Design
Anti-vibration slots for noise reduction

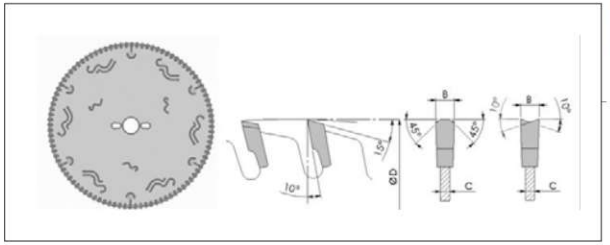
Saw Blades

Saw Blades

Particle & Laminate Board

NEW

TOP™ X **Your Choice of Excellence - Superior Cutting Performance, Extended Life, Extremely Low Noise**



øD	Teeth	Code No.	B	c	a	n	m/min	ød	Quality	Appearance
300	96	95006236	3.2	2.2	10°	4400-6300	21-30	3	Classic	Standard
	96	95006236A	3.2	2.2	10°	4400-6300	21-30	30	Classic	HP Printed
	96	95005826	3.2	2.2	10°	4400-6300	21-30	30	Classic	Standard
	96	95005826A	3.2	2.2	10°	4400-6300	21-30	30	Classic	HP Printed
	96	95006276	3.2	2.2	10°	4400-6300	21-30	30	Premium	Standard
	96	95006276A	3.2	2.2	10°	4400-6300	21-30	30	Premium	HP Printed
	96	95006276B	3.2	2.2	10°	4400-6300	21-30	30	Premium	Bronze colored coating
	96	95005846	3.2	2.2	10°	4400-6300	21-30	30	Premium	Standard
	96	95005846A	3.2	2.2	10°	4400-6300	21-30	30	Premium	HP Printed
	96	95005846B	3.2	2.2	10°	4400-6300	21-30	30	Premium	Bronze colored coating

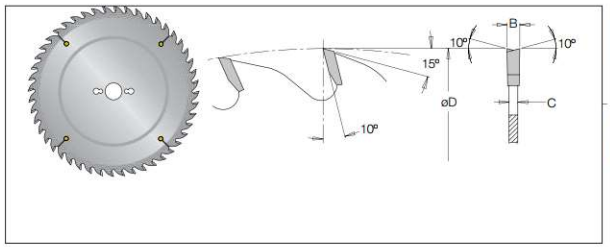
Look for the Golden lable: Dimar High Quality carbide grade for Superior Cutting performance , Extended life and rust resistance.

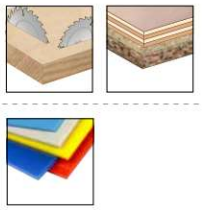
Saw Blades
Solid Wood Along the Grain
Solid Wood Across the Grain
Solid Wood Miter Joint
Particle & Laminate Board
Panel Sizing Machines
Scoring Saws
Cutting Profile & Bars

Saw Blades

Particle & Laminate Board

Soft & Hard Trim & Cross- cut Saw Blade, MEW, MFW





øD	Teeth	Code No.	B	c	n	m/min	ød	
100	30	9010330Z	2.2	1.6	Max 4,500		12	MFW
105	30	90103353	2.2	1.6	Max 4,500		20	MFW
125	30	90103403 ■	3.0	2.0	Max 4,500		20	MEW
	40	90105203	3.0	2.0	Max 4,500		20	MFW
132	36	90103553 ■	2.6	1.8	Max 4,500		20	MFW
140	30	90103453 ■	2.8	1.8	Max 4,500		20	MFW
150	30	90103506 ■	3.0	2.0	6300-10100	32-52	30	MEW
	48	90105306	3.0	2.0	6300-10100	51-82	30	MFW
160	36	9010372E	2.6	1.6	6300-10100	32-52	16	MEW
	48	9010532E	2.6	1.6	6300-10100	32-52	16	MFW
180	42	90103806	3.0	2.0	5300-8400	38-60	30	MEW
	58	90105406	3.0	2.0	5300-8400	52-83	30	MFW
184	42	9010385E ■	2.8	1.8	5300-8400	26-41	16	MEW
190	48	90103953	2.8	1.8	5300-8400	26-41	20	MEW
200	48	90104006	3.0	2.0	4700-7600	38-62	30	MEW
	64	90105506	3.0	2.0	4700-7600	51-83	30	MFW
210	48	90104016	2.8	1.8	4700-7600	26-41	30	MEW
	64	90105436	2.8	1.8	4700-7600	26-41	30	MFW
216	48	90104116	2.8	1.8	4700-7600	26-41	30	MEW
	60	90105456	2.8	1.8	4700-7600	26-41	30	MFW
220	48	90104036 ■	3.0	2.0	4300-6900	35-56	30	MEW
	64	90105596	3.0	2.0	4300-6900	47-75	30	MFW
230	48	90102556	3.0	2.0	4300-6900	26-41	30	MEW
	60	90105606	3.0	2.0	4300-6900	26-41	30	MEW
250	60	90104106	3.2	2.2	3800-6100	39-62	30	MEW
300	60	90104206	3.2	2.2	3100-5000	32-51	30	MEW
	72	90104306	3.2	2.2	3100-5000	38-61	30	MEW
350	72	90104406	3.5	2.5	2700-4300	33-53	30	MEW
	84	90104506	3.5	2.5	2700-4300	39-61	30	MEW
	108	90105906	3.5	2.5	2700-4300	50-79	30	MFW
400	96	90104606	3.5	2.5	2300-3800	38-62	30	MEW
	120	90106006	3.5	2.5	2300-3800	47-78	30	MFW
450	108	90104626	4.0	2.8	2100-3300	39-61	30	MEW
	132	90106036	4.0	2.8	2100-3300	47-74	30	MFW
500	120	90104636	4.4	3.0	1900-3000	39-61	30	MEW

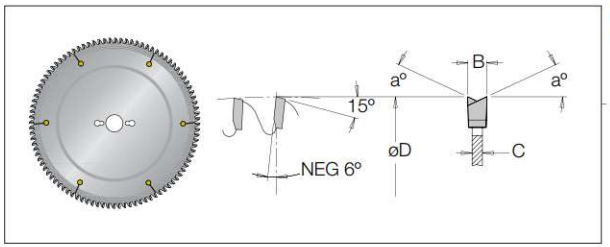
■ Available upon request

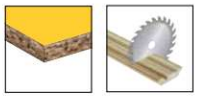
Saw Blades

Saw Blades

Particle & Laminate Board

Double- Face Melamine & Laminate Trimming & Sizing Saw Blade, MFWTN



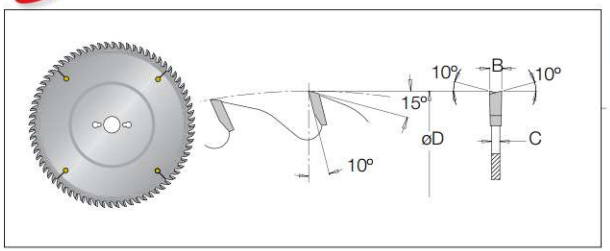


øD	Teeth	Code No.	B	c	a	n	m/min	ød
250	80	90302706	3.4	2.6	25°	5300-7600	21-30	30
300	96	90302806	3.4	2.6	25°	4400-6300	21-30	30
350	108	90302906	3.4	2.6	25°	3800-5400	21-29	30
400	120	90303006	4.0	3.2	25°	3300-4500	20-27	30

MAX Extended life, Double- Face Melamine & Laminate Trimming & Sizing Saw Blade, DFWTN

øD	Teeth	Code No.	B	c	a	n	m/min	ød
250	80	95302706 ■	3.4	2.6	25°	5300-7600	21-30	30

MAX Extended life, Soft & Hard Trim & Cross- cut Saw Blade, DEW, DFW



øD	Teeth	Code No.	B	c	n	m/min	ød	
250	60	95004106 ■	3.2	2.2	3800-6100	39-62	30	DEW
300	72	95004306	3.2	2.2	3100-5000	38-61	30	DEW
350	72	95004406 ■	3.5	2.5	2700-4300	33-53	30	DEW
	84	95004506	3.5	2.5	2700-4300	39-61	30	DEW
	108	95005906 ■	3.5	2.5	2700-4300	50-79	30	DFW

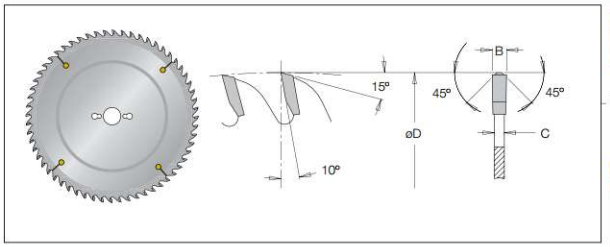
■ Available upon request

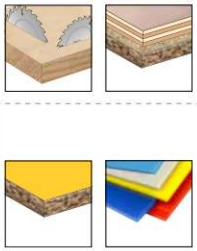
Solid Wood Along the Grain
Solid Wood Across the Grain
Solid Wood Miter Joint
Particle & Laminate Board
Panel Sizing Machines
Scoring Saws
Cutting Profile & Bars

Saw Blades

Particle & Laminate Board

Standard Trimming & Sizing Saw Blade, MCS, MES, MFS





øD	Teeth	Code No.	B	c	n	m/min	ød	
140	48	90106043	2.8	1.8	Max 4,500		20	MFS
180	42	90104683	3.0	2.0	5300-8400	21-29	20	MES
	58	90106076	3.0	2.0	5300-8400	21-29	30	MFS
190	48	90104693	2.8	1.8	5300-8400	26-41	20	MES
	60	90106173	2.8	1.8	5300-8400	26-41	20	MFS
200	48	90104706	3.0	2.0	6600-9000	16-22	30	MES
	64	90106086	3.0	2.0	6600-9000	21-29	30	MFS
210	64	90106116	2.8	1.8	4700-7600	26-41	30	MFS
216	48	90104716	2.8	1.8	4700-7600	26-41	30	MES
	60	90106146	2.8	1.8	4700-7600	26-41	30	MFS
220	64	90106126	3.0	2.0	6000-8600	19-28	30	MFS
230	60	90106096 ■	3.0	2.0	5300-7600	19-28	30	MES
240	64	90106186	3.0	2.0	5300-7600	19-28	30	MES
250	40	90104756	3.2	2.2	5300-7600	11-15	30	MCS
	60	90104806	3.2	2.2	5300-7600	16-23	30	MES
300	60	90104856	3.2	2.2	4400-6300	13-19	30	MES
	72	90104906	3.2	2.2	4400-6300	16-23	30	MES
350	54	90102856	3.5	2.5	3800-5400	10-15	30	MCS
	72	90104956	3.5	2.5	3800-5400	14-19	30	MES
	84	90105006	3.5	2.5	3800-5400	16-23	30	MES
	108	90106306	3.5	2.5	3800-5400	21-29	30	MFS
400	96	90105106	3.5	2.5	3300-4500	16-22	30	MES
	120	90106406	3.5	2.5	3300-4500	20-27	30	MFS
450	108	90105156 ■	4.0	2.8	2900-4000	16-22	30	MES

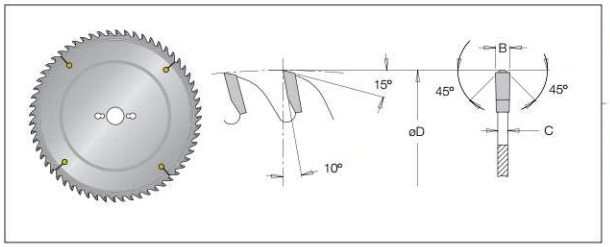
■ Available upon request

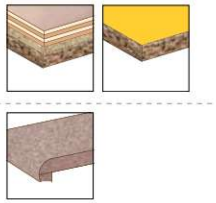
Saw Blades

Saw Blades

Particle & Laminate Board

DMAX Long life Trimming & Sizing Saw Blade, DES, DFS

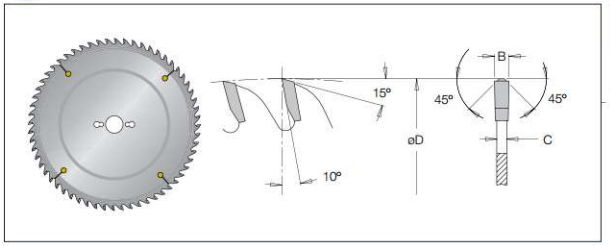




øD	Teeth	Code No.	B	c	n	m/min	ød	
220	64	95006126 ■	3.0	2.0	6000-8600	19-28	30	DFS
300	72	95004906	3.2	2.2	4400-6300	16-23	30	DES
350	72	95004956	3.5	2.5	3800-5400	14-19	30	DES
	84	95005006	3.5	2.5	3800-5400	16-23	30	DES
	108	95006306 ■	3.5	2.5	3800-5400	21-29	30	DFS

■ Available upon request

DMAX+ Extended life Trimming & Sizing Saw Blade, BES, BFS



øD	Teeth	Code No.	B	c	n	m/min	ød	
300	96	97006206 ■	3.2	2.2	4400-6300	21-30	30	BFS
350	84	97005006 ■	3.5	2.5	3800-5400	21-29	30	BES

Also Available in TTG
(Trapez Trapez Grinding).

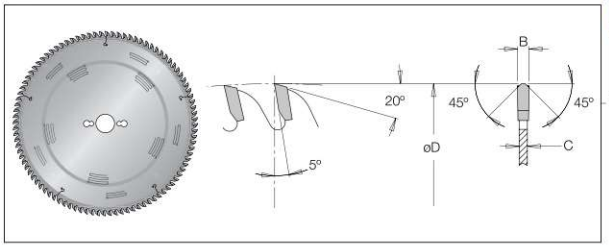
Solid Wood Along the Grain
Solid Wood Across the Grain
Solid Wood Miter Joint
Particle & Laminate Board
Panel Sizing Machines
Scoring Saws
Cutting Profile & Bars

TBOX
Darbagaldi & Instrumenti

Saw Blades

Particle & Laminate Board

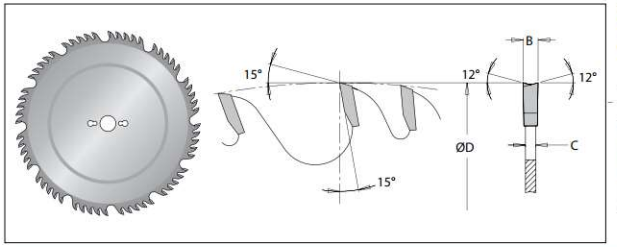
TOP Extended life & Low Vibration Trimming & Sizing Saw Blade, DFSQ

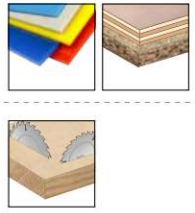


øD	Teeth	Code No.	B	c	n	m/min	ød
350	110	95406356 ■	3.4	2.5	3800-5400	18-26	30

■ Available upon request

Combination Multipurpose Cut Saw Blade, MEC

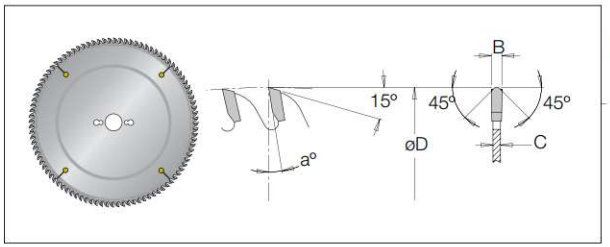




øD	Teeth	Code No.	B	c	n	m/min	ød
200	40	90800106	3.2	2.2	8900-12000	21-29	30
230	40	90800206	3.2	2.2	6600-9000	21-29	30
250	50	90800406	3.4	2.4	5300-7600	27-38	30
300	60	90800506	3.8	2.8	5300-7600	21-30	30
350	70	90800606	3.8	2.8	5300-7600	27-38	30
400	80	90800706	4	3	4400-6300	21-30	30

Saw Blades

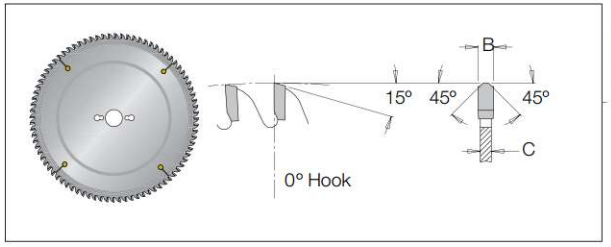
Trimming & Sizing Thin Kerf Saw Blade, MFSD



øD	Teeth	Code No.	B	c	a	n	m/min	ød
200	64	90131556	2.3	1.6	10°	6600-9000	21-29	30
250	80	90131756	2.3	1.6	10°	5300-7600	21-30	30
	100	90131776	2.3	1.6	5°	5300-7600	27-38	30
300	96	90131856	2.3	1.6	10°	4400-6300	21-30	30

⚠ Use a flange diameter half the diameter of the saw blade.

Trimming & Sizing Solid Surface Saw Blade, MFSO

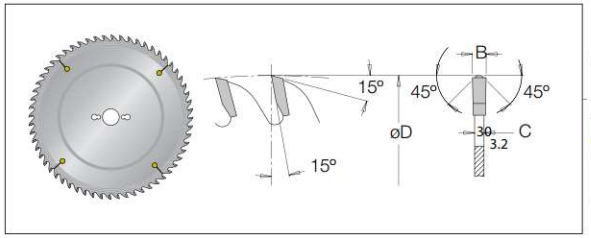


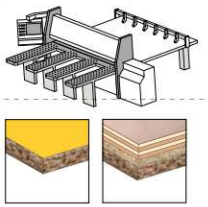
øD	Teeth	Code No.	B	c	n	m/min	ød
250	72	90141656	3.2	2.4	5300-7600	19-27	30
300	84	90141756	3.2	2.4	4400-6300	18-26	30
350	96	90141856	3.3	2.5	3800-5400	18-26	30
400	108	90141956	3.3	2.5	3300-4500	18-24	30

Saw Blades

Panel Sizing Machines

DMAX Extended life, Main Saw for Panel Sizing Laminated Boards



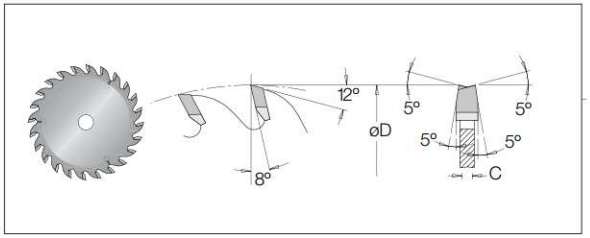


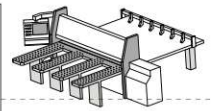
Type	øD	Teeth	Code No	b	C	ød	P/H
Mayer, Felder	320	60	95536406NP	4.4	3	30	2/10/60
Biesse, Selco	320	60	9553642SNP	4.4	3.2	65	2/9/110
Penhans	350	72	95534396NP	4.4	3.2	30	2/10/60
Scheer	350	72	95536406NP	4.4	3.2	30	2/10/60
Homag, Holzma HPP/ HKL 300	350	72	9553429RNP	4.4	3.2	60	2/14/100
Homag, Holzma 200	350	72	9553429RNP	4.4	3.2	60	2/14/100
Mayer	355	72	95534366NP	4.4	3.2	30	2/10/60
Scheling	355	72	95534366NP	4.4	3.2	30	2/10/60
Giben	355	72	9553436TNP	4.4	3.2	75	
Scheling	360	72	95534296NP	4.4	3.2	30	2/13/94
Biesse, Selco	360	72	9553459SNP	4.4	3.2	65	2/9/110
Homag, Holzma HPP/ HPL/ HKL 300	380	72	9554287RNP	4.4	3.2	60	2/14/100 2/14/125
Gabbiani, SCM	380	72	9554277UNP	4.4	3.2	80	2/14/110
Homag, Holzma HPP/HPL/ HKL 300	380	72	9554267RNP	4.8	3.5	60	2/14/100 2/14/125
Mayer	400	72	95543346NP	4.4	3.2	30	2/13/94
Scheling	400	72	95543346NP	4.4	3.2	30	2/10/60
Biesse, Selco	400	72	9554333UNP	4.4	3.2	80	4/19/120
Biesse, Selco	430	72	9554167UNP	4.4	3.2	80	2/9/130
Homag, Holzma HPP/HKL 400	450	72	9554187RNP	4.4	3.2	60	2/19/120 2/14/125
Homag, Holzma HPP/HKL 401	450	72	9554197RNP	4.8	3.5	60	2/19/120 2/14/125
Biesse, Selco	450	72	9554177UNP	4.8	3.5	80	4/19/120
Scheling	460	72	95541866NP	4.4	3.2	30	2/13/94

Also Available in TTG
(Trapez Trapez Grinding).

Saw Blades

DMAX Extended life, Conic Scoring Saw





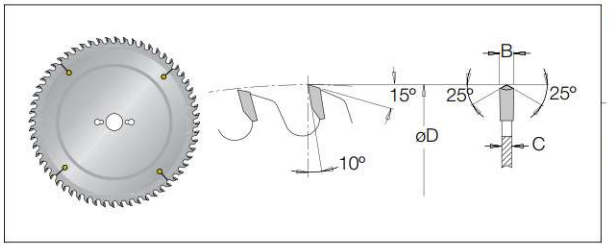
Type	øD	Teeth	Item No.	B	c	ød	P/H
Mayer, Felder	150	36F Con.	95601866	4.4-5.3	2.8	30	
Biesse, Selco	200	36F Con.	9560265S	4.4-5.3	3.2	65	2/9/100 + 2/9/110
Penhans	180	30F Con.	95602106	4.4-5.3	3.2	30	2/9/44+2/10/60
Scheer	200	36F Con.	95602676	4.4-5.3	3.2	30	2/8.5/60
Homag, Holzma HPP/ HKL 300	180	30F Con.	9560210M	4.4-5.3	3.2	45	
Homag, Holzma 200	200	36F Con.	9565265M	4.4-5.3	3.2	45	
Mayer	150	36F Con.	95601866	4.4-5.3	2.8	30	
Scheling	200	36F Con.	95602643	4.4-5.3	3.2	20	2/11/66
Giben	125	24F Con.	9560079M	4.4-5.3	3.2	45	
Scheling	200	36F Con.	95602643	4.4-5.3	3.2	20	2/11/66
Biesse, Selco	200	36F Con.	9560260S	4.4-5.3	2.8	65	2/9/100 + 2/9/110
Homag, Holzma HPP/ HPL/ HKL 300	180 180 200	36F Con. 30F Con. 36F Con.	9560229M 9560210M 9565265M	4.4-5.3 4.4-5.3 4.4-5.3	3.2 3.2 3.2	45 45 45	
Gabbiani, SCM	200	36F Con.	9560265U	4.4-5.3	3.2	80	
Homag, Holzma HPP/HPL/ HKL 300	180	36F Con.	9560221M	4.8-6	3.5	45	
Mayer	150	36F Con.	95601866	4.4-5.3	2.8	30	
Scheling	200	36F Con.	95602643	4.4-5.3	3.2	20	2/11/66
Biesse, Selco	200	36F Con.	9560265S	4.4-5.3	3.2	65	2/9/100 + 2/9/110
Homag, Holzma HPP/HKL 400	180	30F Con.	9560210M	4.4-5.3	3.2	45	
Homag, Holzma HPP/HKL 401	180	36F Con.	9560221M	4.8-6	3.5	45	
Biesse, Selco	200	36F Con.	9560261S	4.8-6	3.5	65	2/9/100 + 2/9/110
Scheling	200	36F Con.	95602643	4.4-5.3	3.2	20	2/11/66

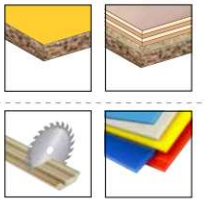
Solid Wood Along the Grain
Solid Wood Across the Grain
Solid Wood Miter Joint
Particle & Laminate Board
Panel Sizing Machines
Scoring Saws
Cutting Profile & Bars

Saw Blades

Particle & Laminate Board

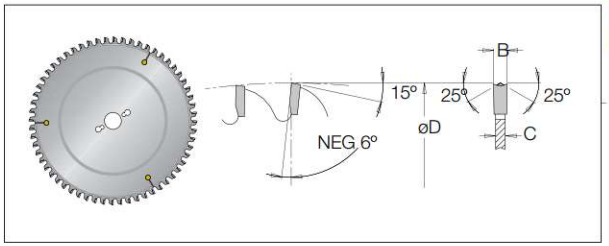
Trimming & Sizing Hollow Ground, MCD, MED





øD	Teeth	Code No.	B	c	n	m/min	ød	
253	48	90110106	3.2	2.2	5200-7500	12-18	30	MCD
303	60	90110256	3.3	2.4	4400-6300	13-19	30	MED
350	72	90110306	3.2	2.2	3800-5400	14-19	30	MED

Trimming & Sizing Hollow Negative Hook Angle, MCDN, MEDN



øD	Teeth	Code No.	B	c	n	m/min	ød	
220	42	90110656	3.2	2.2	6000-8600	13-18	30	MCDN
253	48	90110136	3.2	2.2	5200-7500	12-18	30	MCDN
303	60	90110856	3.2	2.2	4400-6300	13-19	30	MEDN

Solid Wood Along the Grain
Solid Wood Across the Grain
Solid Wood Miter Joint
Particle & Laminate Board
Panel Sizing Machines
Scoring Saws
Cutting Profile & Bars

Saw Blades

Scoring Saws

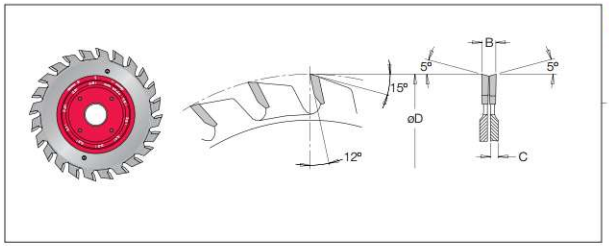
Adjustable Scoring System

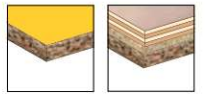
DLEADER

PATENTED

Dimar takes the guesswork out of adjusting and re-adjusting scoring saw blades.
The DLEADER system's patented adjustable scoring, eliminates the need for spacers, endless measuring, reassembling, testing and adjusting to obtain the required width.

- Adjusts easily
- Fits most machines
- Fits all blades in the width of 2.8 - 3.6mm
- Saves you time and money





	øD	Code No.	B	Teeth	ød
Set 1	100	95610103	2.8-3.6	24	20
Set 2	120	95620303	2.8-3.6	24	20
Set 3	120	95620304*	2.8-3.6	24	22
Set 4	125	95620403	2.8-3.6	24	20
Set 5	125	95620404*	2.8-3.6	24	22
Saw Blades R+L	100	9561010Z		12+12	
Saw Blades R+L	120	9561030Z		12+12	
Saw Blades R+L	125	9561040Z		12+12	

⚠ This system is suitable for most existing table-saw machines.
In cases where necessary, an appropriate fitting ring will be supplied.

Spare parts:

Spring ring	Washer	Washer*	Allen screw	Allen screw	Allen key	Allen key	Washer
#195 085 0	#196 352 3	#196 352 4	#193 035 1	#193 041 4	#194 102 0	#194 008 0	#192 570 0
D=75	D=35	D=35	M3x4.6	M4x6	S1.5	S2.5	D=35

#5510701

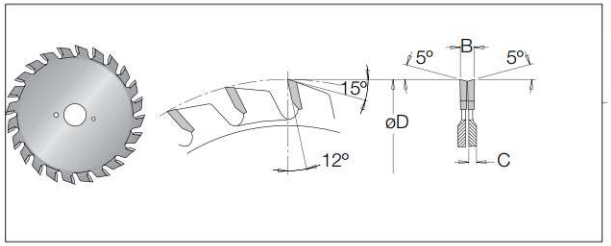
Grinding fixture for 120, 125mm

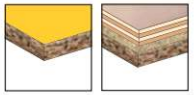
Solid Wood Along the Grain
Solid Wood Across the Grain
Solid Wood Miter Joint
Particle & Laminate Board
Panel Sizing Machines
Scoring Saws
Cutting Profile & Bars

Saw Blades

Scoring Saws

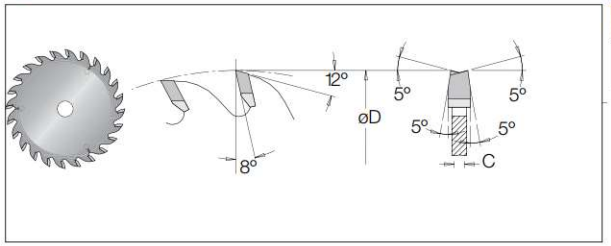
DMAX Extended life, Adjustable Scoring Saw Blade, DVF

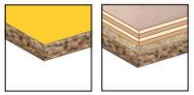




øD	Teeth	Code No.	B	Set Shims	c	ød
80	2x10	90600093 ■	2.8 - 3.6	1920601	2	20
100	2x12	95600103	2.8 - 3.6	1920600	2	20
	2x12	95600104	2.8 - 3.6	1920600	2	22
120	2x12	95600303	2.8 - 3.6	1920600	2	20
	2x12	95600304	2.8 - 3.6	1920600	2	22
125	2x12	95600403	2.8 - 3.6	1920600	2	20
	2x12	95600404	2.8 - 3.6	1920600	2	22

DMAX Extended life, Conic Scoring Saw Blade, DVK





øD	Teeth	Code No.	B	c	ød
100	20	90600413 ■	3.2-4.1	2.2	20
	20	90600414 ■	3.2-4.1	2.2	22
	20	90600513 ■	3.0-4.1	2.2	20
	20	90600514 ■	3.0-4.1	2.2	22
120	24	95600453 ■	3.2-4.1	2.2	20
	24	95600454 ■	3.2-4.1	2.2	22
	24	90600443 ■	2.8-3.6	2.2	20
	24	90600444 ■	2.8-3.6	2.2	22
125	24	95600693 ■	3.2-4.1	2.8	20
	24	95600694 ■	3.2-4.1	2.8	22
	24	95600793 ■	4.4-5.3	3.2	20
	24	95600794 ■	4.4-5.3	3.2	22

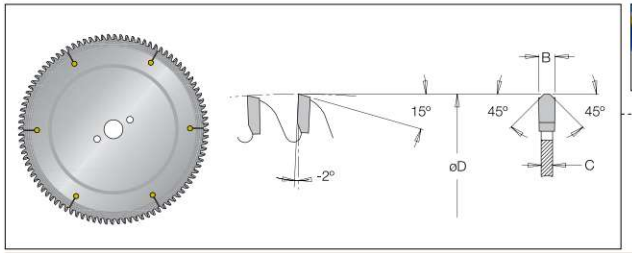
■ Available upon request

Solid Wood Along the Grain
Solid Wood Across the Grain
Solid Wood Miter Joint
Particle & Laminate Board
Panel Sizing Machines
Scoring Saws
Cutting Profile & Bars

Saw Blades

Plastic

Plastic Trimming & Sizing Saw Blade, MFUP



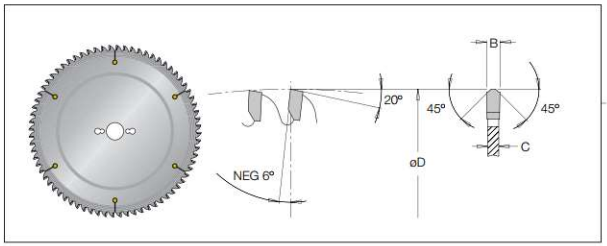
øD	Teeth	Code No.	B	c	ød
250	80	90107036 ■	2.5	1.8	30
300	96	90107066	3.3	2.6	30
350	108	90107096 ■	3.7	3.0	30

Solid Wood Along the Grain
Solid Wood Across the Grain
Solid Wood Miter Joint
Particle & Laminate Board
Panel Sizing Machines
Scoring Saws
Cutting Profile & Bars

Saw Blades

Aluminum

Aluminum Profiles Saw Blade, MESAN,MFSAN



øD	Teeth	Code No.		B	c	n	m/min	ød	
150	48	90202433	■	2.8	2.2	5000-8900	12-21	20	MFSAN
160	48	90202443		2.8	2.2	4700-8300	11-20	20	MFSAN
180	58	90202486		2.8	2.2	4200-7400	12-21	30	MFSAN
184	58	9020245E	■	2.8	2.2	4100-7200	12-21	16	MFSAN
	58	90202453	■	2.8	2.2	4100-7200	12-21	20	MESAN
190	60	90202493		2.8	2.2	4000-7000	12-21	20	MFSAN
	60	90202496		2.8	2.2	4000-7000	12-21	30	MFSAN
200	48	90200706		2.8	2.2	3800-6600	9-16	30	MESAN
	64	90202506		2.8	2.2	3800-6600	12-21	30	MFSAN
216	64	90202566		2.8	2.2	3500-6100	11-20	30	MFSAN
230	60	90202606		2.8	2.2	3300-5800	10-17	30	MESAN
235	60	90202636		2.8	2.2	3200-5600	10-17	30	MFSAN
250	60	90200806		3.2	2.6	3000-5300	9-16	30	MESAN
	80	90202706		3.2	2.6	3000-5300	12-21	30	MFSAN
	100	90202756		3.2	2.6	3000-5300	15-27	30	MFSAN
275	72	90200857		3.2	2.6	2700-4800	10-17	32	MESAN
300	72	90200906		3.2	2.6	2500-4400	9-16	30	MESAN
	96	90202806		3.2	2.6	2500-4400	12-21	30	MFSAN
330	80	90200957		3.2	2.6	2300-4000	9-16	32	MESAN
	102	90202857		3.2	2.6	2300-4000	12-20	32	MFSAN
350	84	90201006		3.2	2.6	2100-3800	9-16	30	MESAN
	108	90202906		3.2	2.6	2100-3800	11-21	30	MFSAN
380	100	90202956		2.8	2.2	2000-3500	10-18	30	MESAN
400	96	90201106		3.8	3.2	1900-3300	9-16	30	MESAN
	120	90203006		3.8	3.2	1900-3300	11-20	30	MFSAN
420	96	90203406		4.0	3.4	1800-3100	9-15	30	MESAN
450	108	90204006		4.0	3.4	1600-2900	9-16	30	MESAN
	120	90204106		4.0	3.4	1600-2900	10-17	30	MFSAN
500	120	90204206		4.4	3.8	1500-2600	9-16	30	MESAN

■ Available upon request

⚠ The material must be clamped firmly to the table on both sides during cutting operation.

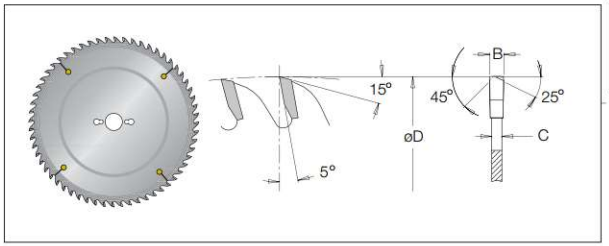
Solid Wood Along the Grain
Solid Wood Across the Grain
Solid Wood Miter Joint
Particle & Laminate Board
Panel Sizing Machines
Scoring Saws
Cutting Profile & Bars

Saw Blades

Saw Blades

Aluminum

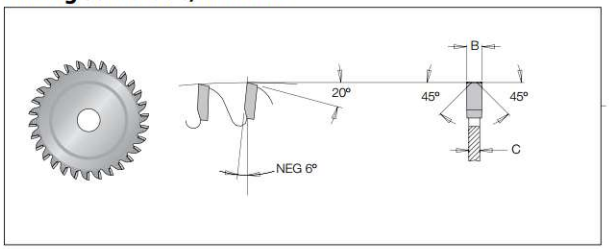
Aluminum Bars Saw Blade, META,MCTA,MFTA



øD	Teeth	Code No.		B	C	n	m/min	ød	
300	80	90254006	■	3.4	2.8	2500-4400	23-35	30	MFTA
450	100	90250406	■	4.0	3.4	1600-2900	16-29	30	META
550	120	90250606		4.4	3.8	1400-2400	16-28	30	META
	100	90256066	■	4.4	3.8	1400-2400	14-24	30	MCTA

■ Available upon request

Milling Saw Blade, MEHAN



øD	Teeth	Code No.	B	c	n	ød
100	24	90200511	3.9	3.2	7600-13000	15.87
	30	90200551	3.9	3.2	7600-13000	15.87
115	24	9020061A	3.9	3.2	6600-11600	22.2
	30	9020063A	3.9	3.2	6600-11600	22.2

⚠ To be used manually with mini grinder.
Used extensively in the boat building industry for milling, that is cleaning up, grooving of aluminum welds and cutting out welding tacks.

Solid Wood Along the Grain
Solid Wood Across the Grain
Solid Wood Miter Joint
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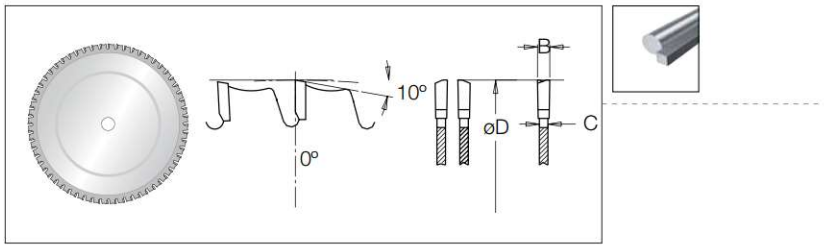
Cutting Profile & Bars

Saw Blades

Metal

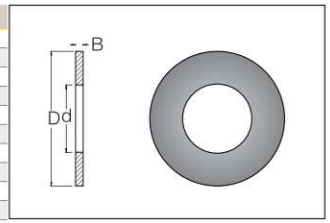
Metal Saw Blade, MEZB,MFZB



øD	Teeth	Code No.	B	c	n. Max.	ød	
185	36	90209013	2.2	1.8	1,800	20.0	MEZB
305	60	90210005	2.2	1.8	1,800	25.4	MEZB
305	80	90210055	2.2	1.8	1,800	25.4	MFZB
355	80	90210105	2.4	2.0	1,800	25.4	MFZB

Saw Blade Bushings

Code No.	D	d	B
1929280	19	15.9	1.8
1929125	20	12.7	1.6
1929030	20	13	1.6
1929040	20	15	1.8
1929200	20	16	1.8
1929210	22	19	1.8
1929050	22	20	1.8
1929175	25	16	1.8
1929100	25	20	1.8
1929260	25.4	16	1.8
1929170	25.4	18	1.8
1929270	25.4	19	1.8
1929145	25.4	20	1.8
1929110	30	12	1.8
1921040	30	12.7	1.8
1929080	30	15	1.8
1929160	30	15.9	1.8
1929180	30	16	1.8
1929185	30	19	1.8
1929240	30	19.05	1.8
1929090	30	20	1.8
1929230	30	22	1.8
1929120	30	25	1.8
1929220	30	25.4	1.8
1929165	32	15.9	1.8
1929290	32	16	1.8
1929250	32	20	1.8
1929130	32	25	1.8
1929150	32	25.4	1.8
1929135	32	30	1.8
1929105	35	20	1.8
1929140	35	30	1.8
1929295	38	32	1.8
1929190	40	25	1.8
1929195	40	30	1.8
1929297	40	32	1.8



Solid Wood Along the Grain
Solid Wood Across the Grain
Solid Wood Miter Joint
Particle & Laminate Board
Panel Sizing Machines
Scoring Saws
Cutting Profile & Bars

Saw Blades

Track Saw

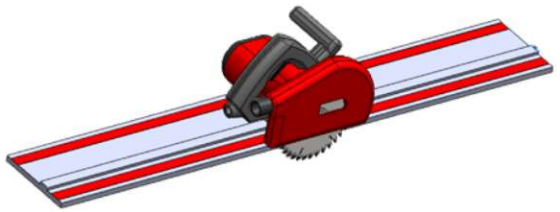
Saw Blade for Track Saw

D	Fits	Code No.	a°	C	B	Z	to cut material	grinding	d	Pin Holes
160	165	91332433	-6°	1.6	2.2	54	Melamine	HATB	20	2/6/32
160	165	91353103	10°	1.6	2.2	48	Plywood,Chipboard	ATB	20	2/6/32
160	165	91381603	10°	1.6	2.2	40	Plastic,Croos cut	Combination	20	2/6/32
160	165	91334013	15°	1.6	2.2	24	Rip	Trapez	20	2/6/32
160	165	91322013	5°	1.6	2.2	40	Aluminum	TCG	20	2/6/32
160	165	91329103	5°	1.6	2.2	36	Steel sheets	ATB+chamfer	20	2/6/32

D	Fits	Code No.	a°	C	B	Z	to cut material	grinding	d	Pin Holes
180	190	91332453	-6°	1.8	2.4	60	Melamine	HATB	20	2/6/32
180	190	91381633	10°	1.8	2.4	45	Plastic,Croos cut	Combination	20	2/6/32
180	190	91334033	15°	1.8	2.4	27	Rip	Trapez	20	2/6/32
180	190	91322033	5°	1.8	2.4	44	Aluminum	TCG	20	2/6/32
180	190	91329133	5°	1.8	2.4	42	Steel sheets	ATB+chamfer	20	2/6/32

D	Fits	Code No.	a°	C	B	Z	to cut material	grinding	d	Pin Holes
210	216	91332476	-6°	2	2.6	66	Melamine	HATB	30	2/7/42
210	216	91353166	10°	2	2.6	60	Plywood,Chipboard	ATB	30	2/7/42
210	216	91381666	10°	2	2.6	50	Plastic,Croos cut	Combination	30	2/7/42
210	216	91334066	15°	2	2.6	33	Rip	Trapez	30	2/7/42
210	216	91322066	5°	2	2.6	52	Aluminum	TCG	30	2/7/42
210	216	91329166	5°	2	2.6	45	Steel sheets	ATB+chamfer	30	2/7/42

■ Available upon request



Solid Wood Along the Grain
Solid Wood Across the Grain
Solid Wood Miter Joint
Particle & Laminate Board
Panel Sizing Machines
Scoring Saws
Cutting Profile & Bars

Saw Blades

Quick Selection Guide

øD	Teeth	ød	B	c	Description	Code No.	Page
80	2x10	20	2.8 - 3.6	2	Adj.Scor DVF D80 Z2x10 B2.8 - 3.6 d20	90600093	34
100	20	20	3.2 - 4.1	2,2	Conic.Scor DVK D100 Z20 B3.2-4.1 d20	90600413	34
100	20	20	3.0 - 4.1	2,2	Conic.Scor DVK D100 Z20 B3.0-4.1 d20	90600513	34
100	20	22	3.2 - 4.1	2,2	Conic.Scor DVK D100 Z20 B3.2-4.1 d22	90600414	34
100	20	22	3.0 - 4.1	2,2	Conic.Scor DVK D100 Z20 B3.0-4.1 d22	90600514	34
100	24	15,87	3,9	3,2	Mill MEHAN D100 Z24 B3.9 d15.87	90200511	37
100	24	20	2.8 - 3.6		Adj.Scor D100 Z24 B2.8-3.6 d20	95610103	33
100	30	12	2,2	1,6	Trim&Cross MFW D100 Z30 B2.2 d12	9010330Z	24
100	30	15,87	3,9	3,2	Mill MEHAN D100 Z30 B3.9 d15.87	90200551	37
100	12+12				Adj.Scor D100 Z12+12	9561010Z	33
100	2x12	20	2.8 - 3.6	2	Adj.Scor DVF D100 Z2x12 B2.8 - 3.6 d20	95600103	34
100	2x12	22	2.8 - 3.6	2	Adj.Scor DVF D100 Z2x12 B2.8 - 3.6 d22	95600104	34
105	30	20	2,2	1,6	Trim&Cross MFW D105 Z30 B2.2 d20	90103353	24
115	24	22,2	3,9	3,2	Mill MEHAN D115 Z24 B3.9 d22.2	9020061A	37
115	30	22,2	3,9	3,2	Mill MEHAN D115 Z30 B3.9 d22.2	9020063A	37
120	18	22	3,35		PCD F D120 Z18 B3.35 d22	2833.120.22	16
120	24	20	3.1 - 4.3		PCD K D120 Z24 B3,1/4,3 d20	2833.120.20	16
120	24	20	2.8 - 3.6		Adj.Scor D120 Z24 B2.8-3.6 d20	95620303	33
120	24	20	3.2 - 4.1	2,2	Conic.Scor DVK D120 Z24 B3.2-4.1 d20	95600453	34
120	24	20	2.8 - 3.6	2,2	Conic.Scor DVK D120 Z24 B2.8-3.6 d20	90600443	34
120	24	22	2.8 - 3.6		Adj.Scor D120 Z24 B2.8-3.6 d22	95620304	33
120	24	22	3.2 - 4.1	2,2	Conic.Scor DVK D120 Z24 B3.2-4.1 d22	95600454	34
120	24	22	2.8 - 3.6	2,2	Conic.Scor DVK D120 Z24 B2.8-3.6 d22	90600444	34
120	12+12				Adj.Scor D120 Z12+12	9561030Z	33
120	12+12	20	2.8 - 3.6		PCD VF D120 Z12+12 B2,8/3,6 d20	2832.120.20	16
120	2x12	20	2.8 - 3.6	2	Adj.Scor DVF D120 Z2x12 B2.8 - 3.6 d20	95600303	34
120	2x12	22	2.8 - 3.6	2	Adj.Scor DVF D120 Z2x12 B2.8 - 3.6 d22	95600304	34
125	18	22	3,35		PCD F D125 Z18 B3.35 d22	2833.125.22	16
125	24	20	3.1 - 4.3		PCD K D125 Z24 B3,1/4,3 d20	2833.125.20	16
125	24	20	3	2	Trim&Cross MCW D125 Z24 B3 d20	90102103	21
125	24	20	4.4 - 5.3	3,2	Scoring DVK D125 Z24 B4.4-5.3 d20	95600793	34
125	24	20	2.8 - 3.6		Adj.Scor D125 Z24 B2.8-3.6 d20	95620403	33
125	24	20	3.2 - 4.1	2,8	Conic.Scor DVK D125 Z24 B3.2-4.1 d20	95600693	34
125	24	20	4.4 - 5.3	3,2	Scoring DVK D125 Z24 B4.4-5.3 d20	95600793	34
125	24	22	2.8 - 3.6		Adj.Scor D125 Z24 B2.8-3.6 d22	95620404	33
125	24	22	3.2 - 4.1	2,8	Conic.Scor DVK D125 Z24 B3.2-4.1 d22	95600694	34
125	24	22	4.4 - 5.3	3,2	Conic.Scor DVK D125 Z24 B4.4-5.3 d22	95600794	34
125	24	45	4.4 - 5.2		PCD K D125 Z24 B4,4/5,2 d45	2833.125.45	16
125	24	45	4.4 - 5.3	3,2	Scoring DVK D125 Z24 B4.4-5.3 d45	9560079M	34
125	30	20	3	2	Trim&Cross MEW D125 Z30 B3 d20	90103403	24
125	40	20	3	2	Trim&Cross MFW D125 Z40 B3 d20	90105203	24
125	12+12				Adj.Scor D125 Z12+12	9561040Z	33
125	12+12	22	2.8 - 3.6		PCD VF D125 Z12+12 B2,8/3,6 d22	2832.125.22	16
125	2x12	20	2.8 - 3.6	2	Adj.Scor DVF D125 Z2x12 B2.8 - 3.6 d20	95600403	34
125	2x12	22	2.8 - 3.6	2	Adj.Scor DVF D125 Z2x12 B2.8 - 3.6 d22	95600404	34
132	20	20	2,6	1,6	Trim&Cross MCW D132 Z20 B2.6 d20	90101223	21
132	36	20	2,6	1,8	Trim&Cross MFW D132 Z36 B2.6 d20	90103553	24
140	30	20	2,8	1,8	Trim&Cross MFW D140 Z30 B2.8 d20	90103453	24
140	48	20	2,8	1,8	Trim&Size MFS D140 Z48 B2.8 d20	90106043	26
150	24	30	2,3	1,6	Trim&Cross MCWD D150 Z24 B2.3 d30	90130106	20
150	24	30	3	2	Trim&Cross MCW D150 Z24 B3 d30	90102206	21
150	30	30	3	2	Trim&Cross MEW D150 Z30 B3 d30	90103506	24
150	48	20	2,8	2,2	Al.Profiles MFSAN D150 Z48 B2.8 d20	90202433	36
150	48	30	3	2	Trim&Cross MFW D150 Z48 B3 d30	90105306	24
160	4	20	2,4		PCD F D160 Z4 B2.4 d20	2814.160.20	15
160	8	20	2,4		PCD F D160 Z8 B2.4 d20	2814.160.21	15
160	24	16	2,6	1,6	Trim&Cross MCW D160 Z24 B2.6 d16	9010221E	21
160	24	20	2,2	1.6	Track MCAD D160 Z24 B2.2 d20	91334013	39

Saw Blades

Saw Blades

Quick Selection Guide

øD	Teeth	ød	B	c	Description	Code No.	Page
160	36	16	2,6	1,6	Trim&Cross MEW D160 Z36 B2.6 d16	9010372E	24
160	36	20	2,2	1.6	Track MEZB D160 Z36 B2.2 d20	91329103	39
160	40	20	2,2	1.6	Track MECD D160 Z40 B2.2 d20	91381603	39
160	40	20	2,2	1.6	Track MESAD D160 Z40 B2.2 d20	91322013	39
160	48	16	2,6	1,6	Trim&Cross MFW D160 Z48 B2.6 d16	9010532E	24
160	48	20	2,8	2,2	Al.Profiles MFSAN D160 Z48 B2.8 d20	90202443	36
160	48	20	2,2	1.6	Track MFWD D160 Z48 B2.2 d20	91353103	39
160	54	20	2,2	1.6	Track MFWDN D160 Z54 B2.2 d20	91332433	39
165	18	20	2,8	1,8	Trim&Cross MBW D165 Z18 B2.8 d20	90101203	21
170	24	20	2,6	1,6	Trim&Cross MBW D170 Z24 B2.6 d20	90102223	21
180	24	30	4.4 - 5.2		PCD K D180 Z24 B4,4-5,2 d30	2833.180.30	16
180	24	30	3	2	Trim&Cross MDW D180 Z24 B3 d30	90101306	21
180	27	20	2,4	1.8	Track MCAD D180 Z27 B2.4 d20	91334033	39
180	30	30	2,3	1,6	Trim&Cross MCWD D180 Z30 B2.3 d30	90130206	20
180	30	30	3	2	Trim&Cross MCW D180 Z30 B3 d30	90102306	21
180	30	45	4.4 - 5.3		Scoring DVK D180 Z30 B4.4-5.3 d45	9560210M	31
180	36	45	4.8 - 5.6		PCD K D180 Z36 B4,8-5,6 d45	2833.180.45	16
180	42	20	3	2	Trim&Size MES D180 Z42 B3 d20	90104683	26
180	42	20	2,4	1.8	Track MEZB D180 Z42 B2.4 d20	91329133	39
180	42	30	3	2	Trim&Cross MEW D180 Z42 B3 d30	90103806	24
180	44	20	2,4	1.8	Track MESAD D180 Z44 B2.4 d20	91322033	39
180	45	20	2,4	1.8	Track MECD D180 Z45 B2.4 d20	91381633	39
180	58	30	3	2	Trim&Cross MFW D180 Z58 B3 d30	90105406	24
180	58	30	3	2	Trim&Size MFS D180 Z58 B3 d30	90106076	26
180	58	30	2,8	2,2	Al.Profiles MFSAN D180 Z58 B2.8 d30	90202486	36
180	60	20	2,4	1.8	Track MFWDN D180 Z60 B2.4 d20	91332453	39
184	24	16	2,8	1,8	Trim&Cross MBW D184 Z24 B2.8 d16	9010131E	21
184	30	16	2,8	1,8	Trim&Cross MCW D184 Z30 B2.8 d16	9010232E	21
184	42	16	2,8	1,8	Trim&Cross MEW D184 Z42 B2.8 d16	9010385E	24
184	58	16	2,8	2,2	Al.Profiles MFSAN D184 Z58 B2.8 d16	9020245E	36
184	58	20	2,8	2,2	Al.Profiles MESAN D184 Z58 B2.8 d20	90202453	36
185	36	20	2,2	1,8	Metal MEZB D185 Z36 B2.2 d20	90209013	38
190	4	20	2,4		PCD F D190 Z4 B2.4 d20	2814.190.20	15
190	4	30	2,4		PCD F D190 Z4 B2.4 d30	2814.190.30	15
190	8	20	2,4		PCD F D190 Z8 B2.4 d20	2814.190.21	15
190	8	30	2,4		PCD F D190 Z8 B2.4 d30	2814.190.31	15
190	24	20	2,8	1,8	Trim&Cross MBW D190 Z24 B2.8 d20	90101333	21
190	36	20	2,8	1,8	Trim&Cross MCW D190 Z36 B2.8 d20	90102353	21
190	48	20	2,8	1,8	Trim&Cross MEW D190 Z48 B2.8 d20	90103953	24
190	48	20	2,8	1,8	Trim&Size MES D190 Z48 B2.8 d20	90104693	26
190	60	20	2,8	1,8	Trim&Size MFS D190 Z60 B2.8 d20	90106173	26
190	60	20	2,8	2,2	Al.Profiles MFSAN D190 Z60 B2.8 d20	90202493	36
190	60	30	2,8	2,2	Al.Profiles MFSAN D190 Z60 B2.8 d30	90202496	36
200	24	30	3	2	Trim&Cross MBW D200 Z24 B3 d30	90101406	21
200	34	30	2,3	1,6	Trim&Cross MCWD D200 Z34 B2.3 d30	90130306	20
200	34	30	3	2	Trim&Cross MCW D200 Z34 B3 d30	90102406	21
200	36	20	4.4 - 5.2		PCD K D200 Z36 B4,4/5,2 d20	2833.200.20	16
200	36	45	4.4 - 5.2		PCD K D200 Z36 B4,4/5,2 d45	2833.200.45	16
200	36	45	4.8 - 5.6		PCD K D200 Z36 B4,8/5,6 d45	2833.201.45	16
200	36	45	5.8 - 6.6		PCD K D200 Z36 B5,8/6,6 d45	2833.202.45	16
200	36	65	4.4 - 5.3	3,2	Scoring DVK D200 Z36 B4.4-5.3 d65	9560265S	31
200	36	65	4.8 - 6.0	3,5	Scoring DVK D200 Z36 B4.8-6.0 d65	9560261S	31
200	40	30	3,2	2,2	MutliP MEC D200 Z40 B3.2 d30	90800106	28
200	48	30	3	2	Trim&Cross MEW D200 Z48 B3 d30	90104006	24
200	48	30	3	2	Trim&Size MES D200 Z48 B3 d30	90104706	26
200	48	30	2,8	2,2	Al.Profiles MESAN D200 Z48 B2.8 d30	90200706	36
200	64	30	2,3	1,6	Trim&Cross MFWD D200 Z64 B2.3 d30	90131406	20
200	64	30	3	2	Trim&Cross MFW D200 Z64 B3 d30	90105506	24


Solid Wood Along the Grain


Solid Wood Across the Grain


Solid Wood Miter Joint


Particle & Laminate Board


Panel Sizing Machines


Scoring Saws


Cutting Profile & Bars

Saw Blades

Quick Selection Guide

øD	Teeth	ød	B	c	Description	Code No.	Page
200	64	30	3	2	Trim&Size MFS D200 Z64 B3 d30	90106086	26
200	64	30	2,3	1,6	Trim&Size MFSD D200 Z64 B2.3 d30	90131556	29
200	64	30	2,8	2,2	Al.Profiles MFSAN D200 Z64 B2.8 d30	90202506	36
200	80	30	2,2	1,6	Trim&Cross MFWD D200 Z80 B2.2 d30	90131476	20
210	24	30	2,8	1,8	Trim&Cross MBW D210 Z24 B2.8 d30	90101416	21
210	33	30	2,6	2	Track MCAD D210 Z33 B2.6 d30	91334066	39
210	34	30	2,8	1,8	Trim&Cross MCW D210 Z34 B2.8 d30	90102416	21
210	45	30	2,6	2	Track MEZB D210 Z45 B2.6 d30	91329166	39
210	48	30	2,8	1,8	Trim&Cross MEW D210 Z48 B2.8 d30	90104016	24
210	50	30	2,6	2	Track MECD D210 Z50 B2.6 d30	91381666	39
210	52	30	2,6	2	Track MESAD D210 Z52 B2.6 d30	91322066	39
210	60	30	2,6	2	Track MFWD D210 Z60 B2.6 d30	91353166	39
210	64	30	2,8	1,8	Trim&Cross MFW D210 Z64 B2.8 d30	90105436	24
210	64	30	2,8	1,8	Trim&Size MFS D210 Z64 B2.8 d30	90106116	26
210	66	30	2,6	2	Track MFWDN D210 Z66 B2.6 d30	91332476	39
216	8	30	2,4		PCD F D216 Z8 B2.4 d30	2814.216.31	15
216	24	30	2,8	1,8	Trim&Cross MBW D216 Z24 B2.8 d30	90101426	21
216	48	30	2,8	1,8	Trim&Cross MEW D216 Z48 B2.8 d30	90104116	24
216	48	30	2,8	1,8	Trim&Size MES D216 Z48 B2.8 d30	90104716	26
216	60	30	2,8	1,8	Trim&Cross MFW D216 Z60 B2.8 d30	90105456	24
216	60	30	2,8	1,8	Trim&Size MFS D216 Z60 B2.8 d30	90106146	26
216	64	30	2,8	2,2	Al.Profiles MFSAN D216 Z64 B2.8 d30	90202566	36
220	24	30	3	2	Trim&Cross MBW D220 Z24 B3 d30	90101456	21
220	34	30	3	2	Trim&Cross MCW D220 Z34 B3 d30	90102436	21
220	42	30	3,2	2,2	Trim&Size MCDN D220 Z42 B3.2 d30	90110656	32
220	48	30	3	2	Trim&Cross MEW D220 Z48 B3 d30	90104036	24
220	64	30	3	2	Trim&Cross MFW D220 Z64 B3 d30	90105596	24
220	64	30	3	2	Trim&Size MFS D220 Z64 B3 d30	90106126	26
220	64	30	3	2	Trim&Size Ex DFS D220 Z64 B3 d30	95006126	27
230	24	30	3	2	Trim&Cross MBW D230 Z24 B3 d30	90101506	21
230	34	30	2,3	1,6	Trim&Cross MCWD D230 Z34 B2.3 d30	90130406	20
230	40	30	3	2	Trim&Cross MCW D230 Z40 B3 d30	90102506	21
230	40	30	3,2	2,2	MutliP MEC D230 Z40 B3.2 d30	90800206	28
230	48	30	3	2	Trim&Cross MEW D230 Z48 B3 d30	90102556	24
230	60	30	3	2	Trim&Cross MEW D230 Z60 B3 d30	90105606	24
230	60	30	3	2	Trim&Size MES D230 Z60 B3 d30	90106096	26
230	60	30	2,8	2,2	Al.Profiles MESAN D230 Z60 B2.8 d30	90202606	36
235	60	30	2,8	2,2	Al.Profiles MFSAN D235 Z60 B2.8 d30	90202636	36
240	64	30	3	2	Trim&Size MES D240 Z64 B3 d30	90106186	26
250	6	30	2,4		PCD F D250 Z6 B2.4 d30	2814.250.30	15
250	12	30	2,4		PCD F D250 Z12 B2.4 d30	2814.250.31	15
250	20	30	3,2	2,2	Rip MAF D250 Z20 B3.2 d30	90100306	17
250	20	30	3,2	2,2	Rip MAFG D250 Z20 B3.2 d30	90100906	18
250	24	30	3,2	2,2	Rip MAF D250 Z24 B3.2 d30	90100406	17
250	24	30	3,2	2,2	Rip MAFG D250 Z24 B3.2 d30	90100956	18
250	24	30	3,4	2,4	Cross Cut MAWO D250 Z24 B3.4 d30	90801106	19
250	30	30	3,2	2,2	Trim&Cross MBW D250 Z30 B3.2 d30	90101606	21
250	40	30	2,3	1,6	Trim&Cross MCWD D250 Z40 B2.3 d30	90130506	20
250	40	30	3,2	2,2	Trim&Cross MCW D250 Z40 B3.2 d30	90102606	21
250	40	30	3,2	2,2	Trim&Size MCS D250 Z40 B3.2 d30	90104756	26
250	42	30	3,4	2,4	Cross Cut MCWO D250 Z42 B3.4 d30	90801206	19
250	48	30	3,2	2,2	Trim&Cross MCW D250 Z48 B3.2 d30	90102636	21
250	50	30	3,4	2,4	MutliP MEC D250 Z50 B3.4 d30	90800406	28
250	60	30	3,2		PCD TF D250 Z60 B3.2 d30	2715.251.30	14
250	60	30	3,2	2,2	Trim&Cross MEW D250 Z60 B3.2 d30	90104106	24
250	60	30	3,2	2,2	Trim&Size Ex DEW D250 Z60 B3.2 d30	95004106	25
250	60	30	3,2	2,2	Trim&Size MES D250 Z60 B3.2 d30	90104806	26
250	60	30	3,2	2,6	Al.Profiles MESAN D250 Z60 B3.2 d30	90200806	36

Saw Blades


Solid Wood Along the Grain


Solid Wood Across the Grain


Solid Wood Miter Joint


Particle & Laminate Board


Panel Sizing Machines


Scoring Saws


Cutting Profile & Bars

Saw Blades

Quick Selection Guide

øD	Teeth	ød	B	c	Description	Code No.	Page
250	72	30	3,2	2,4	Trim&Size MFSO D250 Z72 B3.2 d30	90141656	29
250	80	30	2,3	1,6	Trim&Cross MEWD D250 Z80 B2.3 d30	90131606	20
250	80	30	3,4	2,6	Trim&Size MFWTN D250 Z80 B3.4 d30	90302706	25
250	80	30	3,4	2,6	Trim&Size DFWTN D250 Z80 B3.4 d30	95302706	25
250	80	30	2,3	1,6	Trim&Size MFSD D250 Z80 B2.3 d30	90131756	29
250	80	30	2,5	1,8	Pl.Trim&Size MFUP D250 Z80 B2.5 d30	90107036	35
250	80	30	3,2	2,6	Al.Profiles MFSAN D250 Z80 B3.2 d30	90202706	36
250	100	30	2,3	1,6	Trim&Cross MFWD D250 Z100 B2.3 d30	90131676	20
250	100	30	2,3	1,6	Trim&Size MFSD D250 Z100 B2.3 d30	90131776	29
250	100	30	3,2	2,6	Al.Profiles MFSAN D250 Z100 B3.2 d30	90202756	36
250	18+2	30	3,2	2,2	MRip MAFM D250 Z18+2 B3.2 d30	90400106	19
250	18+2	70	3,2	2,2	MRip MAFM D250 Z18+2 B3.2 d70	90400100	19
250	80	30	3,2	2,2	DTOPX Prem. TCG Laser D250 Z80 B3.2 d30	95006506	23
250	80	30	3.2	2.2	DTOPX Prem. TCG HP Print D250 Z80 B3.2 d30	95006506A	23
250	80	30	3.2	2.2	DTOPX Prem. TCG Bronze D250 Z80 B3.2 d30	95006506B	23
250	80	30	3.2	2.2	DTOPX Prem. ATB Laser D250 Z80 B3.2 d30	95006516	23
250	80	30	3.2	2.2	DTOPX Prem. ATB HP Print D250 Z80 B3.2 d30 d30	95006516A	23
250	80	30	3.2	2.2	DTOPX Prem. ATB Bronze D250 Z80 B3.2 d30	95006516B	23
250	80	30	3.2	2.2	DTOPX Clas. TCG Laser D250 Z80 B3.2 d30	95006606	23
250	80	30	3.2	2.2	DTOPX Clas. ATB Laser D250 Z80 B3.2 d30	95006706	23
253	48	30	3,2	2,2	Trim&Size MCD D253 Z48 B3.2 d30	90110106	32
253	48	30	3,2	2,2	Trim&Size MCDN D253 Z48 B3.2 d30	90110136	32
275	72	32	3,2	2,6	Al.Profiles MESAN D275 Z72 B3.2 d32	90200857	36
300	96	30	3,2	2,2	DTOPX Clas. TCG Laser D300 Z96 B3.2 d30	95006236	23
300	96	30	3,2	2,2	DTOPX Clas. TCG HP Print D300 Z96 B3.2	95006236A	23
300	96	30	3,2	2,2	DTOPX Clas. ATB Laser D300 Z96 B3.2 d30	95005826	23
300	96	30	3,2	2,2	DTOPX Clas. ATB HP Print D300 Z96 B3.2 d30	95005826A	23
300	96	30	3,2	2,2	DTOPX Prem. TCG Laser D300 Z96 B3.2 d30	95006276	23
300	96	30	3,2	2,2	DTOPX Prem. TCG HP Print D300 Z96 B3.2	95006276A	23
300	96	30	3,2	2,2	DTOPX Prem. TCG Bronze D300 Z96 B3.2 d30	95006276B	23
300	96	30	3,2	2,2	DTOPX Prem. ATB Laser D300 Z96 B3.2 d30	95005846	23
300	96	30	3,2	2,2	DTOPX Prem. ATB HP Print D300 Z96 B3.2	95005846A	23
300	96	30	3,2	2,2	DTOPX Prem. ATB Bronze D300 Z96 B3.2 d30	95005846B	23
300	24	30	3,2	2,2	Rip MAF D300 Z24 B3.2 d30	90100506	17
300	24	30	4,4	2,8	Rip MAFT D300 Z24 B4.4 d30	90120306	17
300	24	30	3,2	2,2	Rip MAFG D300 Z24 B3.2 d30	90101006	18
300	24	70	3,2	2,2	Rip MAF D300 Z24 B3.2 d70	90100500	17
300	24	70	3,2	2,2	Rip MAFG D300 Z24 B3.2 d70	90101000	18
300	28	30	3,2	2,2	Rip MAFG D300 Z28 B3.2 d30	90101046	18
300	28	70	3,2	2,2	Rip MAFG D300 Z28 B3.2 d70	90101040	18
300	30	30	3,2	2,2	Rip MAF D300 Z30 B3.2 d30	90100606	17
300	36	30	3,8	2,8	Cross Cut MBWO D300 Z36 B3.8 d30	90801306	19
300	36	30	3,2	2,2	Trim&Cross MBW D300 Z36 B3.2 d30	90101706	21
300	48	30	2,3	1,6	Trim&Cross MCWD D300 Z48 B2.3 d30	90130606	20
300	48	30	3,2	2,2	Trim&Cross MCW D300 Z48 B3.2 d30	90102706	21
300	48	50	4.4 - 5.3	3,2	Scoring DVK D300 Z48 B4.4-5.3 d50	9560280N	34
300	60	30	3,2		PCD TF D300 Z60 B3.2 d30	2715.301.31	14
300	60	30	3,2	2,2	Trim&Cross MEW D300 Z60 B3.2 d30	90104206	24
300	60	30	3,2	2,2	Trim&Size MES D300 Z60 B3.2 d30	90104856	26
300	60	30	3,8	2,8	MutliP MEC D300 Z60 B3.8 d30	90800506	28
300	72	30	3,2		PCD TF D300 Z72 B3.2 d30	2715.301.30	14
300	72	30	3,2	2,2	Trim&Cross MEW D300 Z72 B3.2 d30	90104306	24
300	72	30	3,2	2,2	Trim&Size Ex DEW D300 Z72 B3.2 d30	95004306	25
300	72	30	3,2	2,2	Trim&Size MES D300 Z72 B3.2 d30	90104906	26
300	72	30	3,2	2,2	Trim&Size Ex DES D300 Z72 B3.2 d30	95004906	27
300	72	30	3,2	2,6	Al.Profiles MESAN D300 Z72 B3.2 d30	90200906	36
300	80	30	3,4	2,8	Al.Bars MFTA D300 Z80 B3.4 d30	90254006	37
300	84	30	3,2	2,4	Trim&Size MFSO D300 Z84 B3.2 d30	90141756	29

Saw Blades

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øD	Teeth	ød	B	c	Description	Code No.	Page
300	96	30	3,2		PCD TF D300 Z96 B3.2 d30	2715.303.30	14
300	96	30	2,3	1,6	Trim&Cross MFWD D300 Z96 B2.3 d30	90131706	20
300	96	30	3,4	2,6	Trim&Size MFWTN D300 Z96 B3.4 d30	90302806	25
300	96	30	3,2	2,2	Trim&Size BST BFS D300 Z96 B3.2 d30	97006206	27
300	96	30	2,3	1,6	Trim&Size MFSD D300 Z96 B2.3 d30	90131856	29
300	96	30	3,3	2,6	Pl.Trim&Size MFUP D300 Z96 B3.3 d30	90107066	35
300	96	30	3,2	2,6	Al.Profiles MFSAN D300 Z96 B3.2 d30	90202806	36
300	100	30	3	2,2	Trim&Cross DFCC D300 Z100 B3 d30	96035306	20
300	20+2+2	30	3,2	2,2	Rip MAFGM D300 Z20+2+2 B3.2 d30	90400356	18
300	20+2+2	30	3,2	2,2	MRip MAFM D300 Z20+2+2 B3.2 d30	90400306	19
300	20+2+2	70	3,2	2,2	MRip MAFM D300 Z20+2+2 B3.2 d70	90400300	19
303	60	30	3,3	2,4	Trim&Size MED D303 Z60 B3.3 d30	90110256	32
303	60	30	3,2	2,2	Trim&Size MEDN D303 Z60 B3.2 d30	90110856	32
305	60	25,4	2,2	1,8	Metal MWZB D305 Z60 B2.2 d25.4	90210005	38
305	80	25,4	2,2	1,8	Metal MFZB D305 Z80 B2.2 d25.4	90210055	38
330	80	32	3,2	2,6	Al.Profiles MESAN D330 Z80 B3.2 d32	90200957	36
330	102	32	3,2	2,6	Al.Profiles MFSAN D330 Z102 B3.2 d32	90202857	36
350	28	30	3,5	2,5	Rip MAF D350 Z28 B3.5 d30	90100706	17
350	28	30	4,4	2,8	Rip MAFT D350 Z28 B4.4 d30	90120506	17
350	28	30	3,5	2,5	Rip MAFG D350 Z28 B3.5 d30	90101106	18
350	32	30	3,5	2,5	Rip MAFG D350 Z32 B3.5 d30	90101136	18
350	36	30	3,5	2,5	Trim&Cross MBW D350 Z36 B3.5 d30	90101796	21
350	42	30	4,2	2,8	Cross Cut MBWO D350 Z42 B4.2 d30	90801506	19
350	42	30	3,5	2,5	Trim&Cross MBW D350 Z42 B3.5 d30	90101806	21
350	54	30	2,3	1,6	Trim&Cross MCWD D350 Z54 B2.3 d30	90130706	20
350	54	30	3,5	2,5	Trim&Cross MCW D350 Z54 B3.5 d30	90102806	21
350	54	30	3,5	2,5	Trim&Size MCS D350 Z54 B3.5 d30	90102856	26
350	70	30	3,8	2,8	MutliP MEC D350 Z70 B3.8 d30	90800606	28
350	72	30	3,5	2,5	Trim&Cross MEW D350 Z72 B3.5 d30	90104406	24
350	72	30	3,5	2,5	Trim&Size Ex DEW D350 Z72 B3.5 d30	95004406	25
350	72	30	3,5	2,5	Trim&Size MES D350 Z72 B3.5 d30	90104956	26
350	72	30	3,5	2,5	Trim&Size Ex DES D350 Z72 B3.5 d30	95004956	27
350	72	30	3,2	2,2	Trim&Size MED D350 Z72 B3.2 d30	90110306	32
350	84	30	3,5		PCD TF D350 Z84 B3.5 d30	2715.350.30	14
350	84	30	3,5	2,5	Trim&Cross MEW D350 Z84 B3.5 d30	90104506	24
350	84	30	3,5	2,5	Trim&Size Ex DEW D350 Z84 B3.5 d30	95004506	25
350	84	30	3,5	2,5	Trim&Size MES D350 Z84 B3.5 d30	90105006	26
350	84	30	3,5	2,5	Trim&Size Ex DES D350 Z84 B3.5 d30	95005006	27
350	84	30	3,5	2,5	Trim&Size BST BES D350 Z84 B3.5 d30	97005006	27
350	84	30	3,2	2,6	Al.Profiles MESAN D350 Z84 B3.2 d30	90201006	36
350	96	30	3,3	2,5	Trim&Size MFSO D350 Z96 B3.3 d30	90141856	29
350	108	30	3,5		PCD TF D350 Z108 B3.5 d30	2715.351.30	14
350	108	30	2,3	1,6	Trim&Cross MFWD D350 Z108 B2.3 d30	90131806	20
350	108	30	3,5	2,5	Trim&Cross MFW D350 Z108 B3.5 d30	90105906	24
350	108	30	3,4	2,6	Trim&Size MFWTN D350 Z108 B3.4 d30	90302906	25
350	108	30	3,5	2,5	Trim&Size Ex DFW D350 Z108 B3.5 d30	95005906	25
350	108	30	3,5	2,5	Trim&Size MFS D350 Z108 B3.5 d30	90106306	26
350	108	30	3,5	2,5	Trim&Size Ex DFS D350 Z108 B3.5 d30	95006306	27
350	108	30	3,7	3	Pl.Trim&Size MFUP D350 Z108 B3.7 d30	90107096	35
350	108	30	3,2	2,6	Al.Profiles MFSAN D350 Z108 B3.2 d30	90202906	36
350	110	30	3,4	2,5	DTOP DTOP D350 Z110 B3.4 d30	95406356	28
350	24+2+2	30	3,5	2,5	Rip MAFGM D350 Z24+2+2 B3.5 d30	90400556	18
350	24+2+2	30	3,5	2,5	MRip MAFM D350 Z24+2+2 B3.5 d30	90400506	19
350	24+2+2	70	3,5	2,5	MRip MAFM D350 Z24+2+2 B3.5 d70	90400500	19
355	80	25,4	2,4	2	Metal MFZB D355 Z80 B2.4 d25.4	90210105	38
380	48	30	2,7	2	Trim&Cross MCWD D380 Z48 B2.7 d30	90130806	20
380	100	30	2,7	2	Trim&Cross MFWD D380 Z100 B2.7 d30	90131906	20
380	100	30	2,8	2,2	Al.Profiles MESAN D380 Z100 B2.8 d30	90202956	36

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Saw Blades

Quick Selection Guide

øD	Teeth	ød	B	c	Description	Code No.	Page
400	18	30	3,5	2,5	Rip MAFG D400 Z18 B3.5 d30	90101146	18
400	28	30	3,5	2,5	Rip MAFG D400 Z28 B3.5 d30	90101156	18
400	32	30	3,5	2,5	Rip MAF D400 Z32 B3.5 d30	90100806	17
400	32	30	4	3	Rip MAFT D400 Z32 B4 d30	90121106	17
400	32	30	4,4	3	Rip MAFT D400 Z32 B4.4 d30	90120906	17
400	48	30	4,2	3	Cross Cut MBWO D400 Z48 B4.2 d30	90801706	19
400	48	30	3,5	2,5	Trim&Cross MBW D400 Z48 B3.5 d30	90101906	21
400	60	30	3,5	2,5	Trim&Cross MCW D400 Z60 B3.5 d30	90102906	21
400	80	30	4	3	MutliP MEC D400 Z80 B4 d30	90800706	28
400	96	30	3,5	2,5	Trim&Cross MEW D400 Z96 B3.5 d30	90104606	24
400	96	30	3,5	2,5	Trim&Size MES D400 Z96 B3.5 d30	90105106	26
400	96	30	3,8	3,2	Al.Profiles MESAN D400 Z96 B3.8 d30	90201106	36
400	108	30	3,3	2,5	Trim&Size MFSO D400 Z108 B3.3 d30	90141956	29
400	120	30	3,5	2,5	Trim&Cross MFW D400 Z120 B3.5 d30	90106006	24
400	120	30	4	3,2	Trim&Size MFWTN D400 Z120 B4 d30	90303006	25
400	120	30	3,5	2,5	Trim&Size MFS D400 Z120 B3.5 d30	90106406	26
400	120	30	3,8	3,2	Al.Profiles MFSAN D400 Z120 B3.8 d30	90203006	36
420	96	30	4	3,4	Al.Profiles MESAN D420 Z96 B4 d30	90203406	36
450	32	30	4	2,8	Rip MAF D450 Z32 B4 d30	90100846	17
450	40	30	4	2,8	Rip MAFG D450 Z40 B4 d30	90101166	18
450	54	30	4	2,8	Trim&Cross MBW D450 Z54 B4 d30	90102006	21
450	66	30	4	2,8	Trim&Cross MCW D450 Z66 B4 d30	90103006	21
450	100	30	4	3,4	Al.Bars META D450 Z100 B4 d30	90250406	37
450	108	30	4	2,8	Trim&Cross MEW D450 Z108 B4 d30	90104626	24
450	108	30	4	2,8	Trim&Size MES D450 Z108 B4 d30	90105156	26
450	108	30	4	3,4	Al.Profiles MESAN D450 Z108 B4 d30	90204006	36
450	120	30	4	3,4	Al.Profiles MFSAN D450 Z120 B4 d30	90204106	36
450	132	30	4	2,8	Trim&Cross MFW D450 Z132 B4 d30	90106036	24
500	36	30	4,4	3	Rip MAF D500 Z36 B4.4 d30	90100856	17
500	44	30	4,4	3	Rip MAFG D500 Z44 B4.4 d30	90101186	18
500	60	30	4,4	3	Trim&Cross MBW D500 Z60 B4.4 d30	90102056	21
500	72	30	4,4	3	Trim&Cross MCW D500 Z72 B4.4 d30	90103206	21
500	120	30	4,4	3	Trim&Cross MEW D500 Z120 B4.4 d30	90104636	24
500	120	30	4,4	3,8	Al.Profiles MESAN D500 Z120 B4.4 d30	90204206	36
550	100	30	4,4	3,8	Al.Bars MCTA D550 Z100 B4.4 d30	90256066	37
550	120	30	4,4	3,8	Al.Bars META D550 Z120 B4.4 d30	90250606	37

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